Assembly and Commissioning Instructions

according to Machinery Directive 2006/42/EC (annex VI)
CONTENTS

01

Abbreviations
Target Groups
Warning and Safety Symbols
Intended Use
Safety Instructions

02

Data sheet PLS15 S12 24V DC
Data sheet PLS30 S12 24V DC
Data sheet PLS50 S12 24V DC
Explanations on the product label

03

Areas of Application and Casement Sizes
Opening angle at direct operation

04

INSTALLATION STEP 1: Inspection before the installation
INSTALLATION STEP 2: Installation prerequisite and Installation preparation

05

INSTALLATION STEP 3A: Determine the casement brackets
INSTALLATION STEP 3B: Determine the frame brackets
INSTALLATION STEP 4a/b: Hole layout for frame bracket and casement bracket (Activation on HSK /NSK)
INSTALLATION STEP 4c: Sky light (Activation on HSK)

06

INSTALLATION STEP 5A: Assembly for direct operation (Activation on HSK)
INSTALLATION STEP 5b: Assembly for side-closing edge operation (Activation on NSK)

07

INSTALLATION STEP 6: Electric Connection
INSTALLATION STEP 7: Supply lines of Control Unit to the drives
INSTALLATION STEP 8: Safety check and Test run
Troubleshooting, Service and Repair
Maintenance and Modification

08

Removal and Disposal
Liability
Warranty and After-Sales Service
Once the assembly and commissioning has been completed, the installer of a machine “power-operated window and door” shall hand these instructions over to the end-user. The end-user shall store these instructions in a safe place for further reference and use, if required.
**INTENDED USE**

**Area of application / Scope of application**

This drive is intended for the electromotive opening and closing of windows in facade and roof areas.

The main task of this product, in combination with a window and a suitable external control unit, is to evacuate hot smoke and combustion gases in case of fire, to safe human lives and protect material assets. Furthermore, with the electromotive operated window and a suitable external control unit, the natural ventilation of the building can be ensured.

By attaching the drive to a movable element of the window a so-called “power-operated window” is created which, according to the Machinery Directive 2006 / 42 / EG, represents a machine.

**Intended use according**

The drive is intended for stationary installation and electrical connection at the window as part of a building.

In accordance with the Declaration of Conformity the drive, in combination with an external Control Unit from Aumüller, is released for its proper use at a power-operated window for the following use:

- **Application for natural ventilation**
  - with an installation height of the drive and the bottom side of sash of at least 2.5 m above the floor, or
  - with an opening width at the HSK of the driven part of < 200 mm by a simultaneous speed of < 15 mm/s at the HSK in closing direction.

- **Application as NSHEV** (natural smoke and heat exhaust ventilator(s) for ventilation without dual purpose for ventilation in accordance with EN12101-2.

Pay attention to possible hazards on tilting or rotating windows, whose secondary closing edges are located at less than 2.5 m installation height above the floor, under consideration of the Control Unit and usage!

We as manufacturers are well aware of our duties and responsibilities regarding the development, manufacturing and placing of safe window drives on the market and consistently implement them. Ultimately, however, we have no direct influence on the usage of our drives. Therefore, as a precaution, we point out the following:

- **The constructor or his agent** (architect, specialist planner) **are obligated to evaluate the hazards to persons**, outgoing from the usage, installation position, opening parameters and from the external Control Unit of the power operated window, already in the planning phase and to establish necessary protective measures.

- **The constructor / manufacturer** of the machine “power-operated window” **must implement** the planned protective measures at the installation site or, if not yet established, **determine them by it’s own responsibility** and detect or **minimize possible remaining risks**.

The need for a risk assessment at the installation site due to the reasonably foreseeable misuse.

A risk assessment in accordance with the Machinery Directive 2006 / 42 / EG for the usage of the power-operated window **for natural ventilation is absolutely necessary** under the following conditions:

- the installation height of the drive and lower edge of casement < 2.5 m above the floor
- and one of the following conditions:
  - the opening width at the HSK > 200 mm, or
  - the closing speed at the HSK is > 15 mm/s, or
  - the opening speed at the HSK is > 50 mm/s, or
  - the closing force at the HSK is > 150 N

The following flow chart can be applied, which also includes the protective measures in accordance with EN 60335-2-103/2016-05.
Casement data
Facade: bottom-hung window / top-hung window / side hung window
Roof: roof window / sky light
Opening direction: inward opening / outward opening
Profile material: aluminum, steel, plastic or wood.

The casement measurements supplied are only for orientation purposes. It is imperative that the force-path diagram of the drives are observed.

When inspecting the drives for conformity with on-site requirements the following items must be observed:
- total weight of casement (glass + frame),
- additional loads: snow load / wind load (suction / pressure),
- casement size (FAB x FAH),
- side ratio FAB / FAH,
- installation / inclination angle,
- required opening area (geometric / aerodynamic),
- crosswind influences,
- driving force and stroke,
- mounting site at the window frame and casement frame.

NOTE
Casement data
Facade:     bottom-hung window / top-hung window / side hung window
Roof:      roof window / sky light
Opening direction:  inward opening / outward opening
Profile material:   aluminum, steel, plastic or wood.

The casement measurements supplied are only for orientation purposes. It is imperative that the force-path diagram of the drives are observed.
SAFETY INSTRUCTIONS

It is important to follow these instructions for the safety of persons. These instructions shall be kept in a safe place for the entire service life of the products.

Risk of crushing and entrapment! Window can close automatically!
The integrated load cut-off stops the drive during closing and opening when the drive is overloaded.
The compressive force is absolutely sufficient to crush fingers in case of carelessness.

Area of application
The drive shall only be used according to its intended use. For additional applications consult the manufacturer or his authorized dealer.

Do not misuse the drive for other lifting operations! Do not allow children to play with this drive or its regulating and / or control units, including the remote control!

Always check whether the system complies with current regulations. Special attention must be paid to the opening width, the opening area, the opening time and the opening speed of the window, the temperature range of the drives / external devices and cables as well as the cross section of the connecting cables as function of the cable length and power consumption.

All devices must be permanently protected from dirt and moisture, if the drive is not explicitly suitable for use in wet areas (see technical data).

Installation
These instructions address expert and safety-conscious electricians and / or qualified personnel knowledgeable in electrical and mechanical drive installation.

The safe operation, avoidance of injury to persons and damage to property, as well as risks, is only guaranteed by proper installation and setting according to these installation instructions.

All specifications for installation must be checked independently and, if necessary, adjusted at the installation site. The connection assignment, the electrical supply data (see machine plate) and performance limits (see technical data) as well as the mounting and installation instructions of the drive must be strictly observed and adhered to!

Never connect 24 V DC drives to 230 V AC mains voltage!
Danger to life!

Do not reach into the window rabbet or the operating element (chain or spindle) during installation and operation! Ensure that, based on the installation position and the opening movement of the casement, persons cannot be trapped between the driven part of the window and surrounding fixed components (e.g. wall).

Mounting material
The required mounting material must to fit with the drive and occurring load and, if necessary, supplemented.

Before installing the drive, check whether the casement is in good mechanical condition, the weight in balance and whether it opens and closes easily!

NOTE

WARNING

SAFETY INSTRUCTIONS

WARNING

Risk of crushing and entrapment!

NOTE

Response to Life!
Crush and shear points
To avoid injuries, **crushing and shear points** between casement and frame must be secured against entrapment up to an installation height of 2,5 meters above the floor with appropriate measures. This can be achieved e.g. by using contact-based or contactless protective devices against entrapment, which stop the motion through contact or through interruption by a person. At a force higher than 150 N at the main closing edge the motion must stop within 20 mm. A warning symbol at the opening element must indicate this clearly.

Unintentional or independent opening or falling
Casements are to be hinged or secured such way that in case one of the mounting elements fails it will not crash / slam down or move in an uncontrolled manner by e.g. using double suspensions, safety scissors, casement stays. Tilting windows shall be equipped with safety scissors or similar devices to avoid damages and risks of injury for persons through improper installation and operation. The safety scissors must be adjusted to the opening stroke of the drive (see technical data) to avoid blocking. The opening width of the safety scissors must be bigger than the drive stroke.

The movable casement must be secured against unintentional or independent opening as well as falling down.

Routing cables and electrical connection
Routing or installing of electrical cables and connections may be performed only by specialist companies. Never operate drives, control units, operating elements and sensors at operating voltages and connections contrary to the specifications of the manufacturer.

All relevant instructions shall be observed for the installation, specifically:
- **VDE 0100** Setting up high-voltage systems up to 1000 V
- **VDE 0815** Wiring cables
- Specimen Guideline on Conduits German designation (MLAR).

The types of cable, cable lengths and cross-sections shall be selected in accordance with the manufacturer’s technical data. If necessary, the cable types shall be coordinated with the competent local authorities and energy supply companies. Low-voltage lines (24 V DC) shall be routed separate from the high-voltage lines. Flexible cables may not be flush-mounted. Freely suspended cables shall be equipped with strain reliefs.

Cables must be laid such way that they cannot be sheared off, twisted or bent during operation. Drive cables laid inside window profiles must be protected by insulating tubes with a sufficient temperature resistance. Through holes shall be equipped with cable sleeves!

Clamping points shall be checked for tightness of threaded connections and cable ends. Access to junction boxes, clamping points and external drive control boxes shall be ensured for maintenance work.

In the case of tandem / multiple operation of drives connected in series, the cross-section of the connection cable must be checked autonomously, depending on the total current consumption of the drive system.

Damaged mains supply lines of drives with plug connectors may only be replaced by the manufacturer or qualified service / maintenance personnel! Power cables which are fixed to the drive casing cannot be replaced. If the cable is damaged the device must be scrapped!
Commissioning, operation and maintenance
After the installation and after each modification in the set up all functions shall be checked with a trial run. It shall be ensured that drive and casement are set correctly and that security systems, if available, are functioning properly.
After the installation of the system is completed the end-user shall be introduced to all important operating steps. If necessary, he must be advised of all remaining risks / dangers.
The end-user shall be specifically instructed that no additional forces, except pushing and pulling forces in the opening and closing direction of the casement, may be applied to the spindle, chain or lever of the drive.

**NOTE**
Post warning signs!

During cleaning and maintenance works and while exchanging parts, all poles of the drive must be disconnected from the power supply and secured against unintentional reactivation.

Other persons must be kept away from the casement when a hold-to-run switch (pushbutton) is operated or when a window, which has been opened by a smoke and heat exhaust system, is closing!
The operating element of hold-to-run switches must be installed within direct view from the window, but apart from moving elements. If the switch is not a key-operated switch it must be installed at a minimum height of 1,5 m and inaccessible to the public!
Do not allow children to play with permanently mounted control devices and keep remote controls out of reach for children!

**CAUTION**

During cleaning, maintenance work and while exchanging parts the drive must be completely disconnected from the power supply and secured against unintentional reactivation.

**WARNING**

Do not actuate the drive or the casement when repair or re-setting works are performed!

Replacement parts, fasteners and controls
The drive shall only be operated with control devices from the same manufacturer. There is no liability, warranty or customer service if third-party parts are used. Exclusively original replacement parts of the manufacturer shall be used for mounting elements or expansions.

Ambient conditions
The product may not be subjected to impacts or falls, or to vibrations, moisture, aggressive vapors or other harmful environments, unless the manufacturer released it for one or more of these environmental conditions.

- **Operation:**
  Ambient temperature: -5 °C … +60°C
  Relative humidity: < 90% less 20°C;
  < 50% less 40°C;
  no formation of condensation

**NOTE**
Observe temperature range during installation!

- **Transport / Storage:**
  Storage temperature: -5°C … +40°C
  Relative humidity: < 60%

Accident prevention regulations and workmen’s compensation insurance guidelines
For work on or in a building or building part the provisions and instructions of the respective accident prevention regulations (local workmen’s compensation insurance guidelines) shall be observed and adhered to.

Declaration of Conformity and of Incorporation
The drive is manufactured and inspected in accordance with European guidelines. The respective Declaration of Conformity and of Incorporation is on hand.

In case that the use of the drive differs from the intended use, a risk evaluation for the power operated window shall be performed and a Declaration of Conformity according Machinery Directive 2006 / 42 / EG issued.
DATA SHEET PLS15 S12 24V DC

Application: natural ventilation, SHEV, ferralux®-NSHEV
Internal Intelligent Control Electronics S12

Options
- Programmable synchronised run (max. 4 drives) and special functions
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with FV locking drives (S3 / S12)
- Spindle tube end with interior thread for clevis
- Eyebolt and clevis for rear suspension

TECHNICAL DATA

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Rated voltage</td>
<td>24V DC (19 V ... 28 V)</td>
</tr>
<tr>
<td>Rated current</td>
<td>3,0 A</td>
</tr>
<tr>
<td>Cut-off current</td>
<td>4,0 A</td>
</tr>
<tr>
<td>Rated power</td>
<td>72 W</td>
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<td>Duty cycle</td>
<td>5 cycles (ED 30 % - ON: 3 min. / OFF: 7 min.)</td>
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<tr>
<td>Protection rating</td>
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<tr>
<td>Ambient temperature range</td>
<td>-5 °C ... +60 °C</td>
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<td>Pulling force max.</td>
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<tr>
<td>Pushing force max.</td>
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<tr>
<td>Pullout force</td>
<td>25000 N (fastening depended))</td>
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<tr>
<td>Spindle tube</td>
<td>Stainless steel</td>
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<tr>
<td>Connecting cable</td>
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<tr>
<td>Speed</td>
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<tr>
<td>Stroke</td>
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<tr>
<td>Length</td>
<td>s + 465 mm (see order data)</td>
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<tr>
<td>Sound pressure level</td>
<td>≤ 70 dB (A)</td>
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## ORDER DATA

<table>
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## OPTIONS

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<tr>
<th>Special model</th>
<th>PU / pcs.</th>
<th>Part.-No.</th>
</tr>
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<tbody>
<tr>
<td>Front / Rear Fixing</td>
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<tr>
<td>Spindle tube end with interior thread M10</td>
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<td>Spindle tube end with interior thread M12</td>
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<td>Drive housing painted/powder coated in other RAL colours</td>
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<td>Lump sum for coating</td>
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<tr>
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<td></td>
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<td>10 m – non-halogen, grey – 3 x 1,0 mm²</td>
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<tr>
<td>Accessories for front / rear suspension</td>
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<td>B29VA Eyebolt M12x40mm, Ø8 mm, Stainless steel</td>
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<td>B28ST Clevis M10x20 mm, galvanized, thread M10x50 mm</td>
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<td>Microprocessor programming S12</td>
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<td>Optional accessories</td>
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Data sheet PLS30 S12 24V DC

- Application: natural ventilation, SHEV, ferralux®-NSHEV
- Internal Intelligent Control Electronics S12

Options
- Programmable synchronised run (max. 4 drives) and special functions
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with FV locking drives (S3 / S12)
- Spindle tube end with interior thread for clevis
- Eyebolt and clevis for rear suspension

Technical data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
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<tr>
<td>I_Rated current</td>
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<tr>
<td>I_Cut-off current</td>
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<td>P_Rated power</td>
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<td>Speed</td>
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<td>Stroke</td>
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<td>Length</td>
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<tr>
<td>Sound pressure level</td>
<td>≤ 70 dB (A)</td>
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## ORDER DATA

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## OPTIONS

### Special model

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<th>PU / pcs.</th>
<th>Part.-No.</th>
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<tr>
<td>Front / Rear Fixing</td>
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<tr>
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### Drive housing painted/powder coated in other RAL colours

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<tr>
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### Extra length connecting cable:

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<th>Extra length connecting cable</th>
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<tbody>
<tr>
<td>5 m – non-halogen, grey – 3 x 1,0 mm²</td>
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<td>10 m – non-halogen, grey – 3 x 1,0 mm²</td>
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### Accessories for front / rear suspension

<table>
<thead>
<tr>
<th>Accessories for front / rear suspension</th>
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<tbody>
<tr>
<td>B29VA Eyebolt M12x40mm, Ø8 mm, Stainless steel</td>
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<tr>
<td>B28ST Clevis M10x20 mm, galvanized, thread M10x50 mm</td>
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### Microprocessor programming S12

<table>
<thead>
<tr>
<th>Electronic stroke reduction 24V S12</th>
<th>Part.-No.</th>
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<td>Programming drives 24V / 230V S12</td>
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### Optional accessories

<table>
<thead>
<tr>
<th>Optional accessories</th>
<th>PU / pcs.</th>
<th>Part.-No.</th>
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<tr>
<td>M-COM Configuration module for synchronised multi-drive systems</td>
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<td>524177</td>
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</table>
DATA SHEET PLS50 S12 24V DC

- Application: natural ventilation, SHEV, ferralux®-NSHEV
- Internal Intelligent Control Electronics S12

**Options**
- Programmable synchronised run (max. 4 drives) and special functions
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with FV locking drives (S3 / S12)
- Spindle tube end with interior thread for clevis
- Eyebolt and clevis for rear suspension

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated voltage</td>
<td>24V DC (19 V ... 28 V)</td>
</tr>
<tr>
<td>Rated current</td>
<td>3,0 A</td>
</tr>
<tr>
<td>Cut-off current</td>
<td>4,2 A</td>
</tr>
<tr>
<td>Rated power</td>
<td>72 W</td>
</tr>
<tr>
<td>Duty cycle</td>
<td>5 cycles (ED 30 % - ON: 3 min. / OFF: 7 min.)</td>
</tr>
<tr>
<td>Protection rating</td>
<td>IP 54</td>
</tr>
<tr>
<td>Ambient temperature range</td>
<td>-5 °C ... +60 °C</td>
</tr>
<tr>
<td>Pulling force max.</td>
<td>5000 N</td>
</tr>
<tr>
<td>Pushing force max.</td>
<td></td>
</tr>
<tr>
<td>Pullout force</td>
<td>25000 N (fastening depended)</td>
</tr>
<tr>
<td>Spindle tube</td>
<td>Stainless steel</td>
</tr>
<tr>
<td>Connecting cable</td>
<td>non-halogen, grey 3 x 1,0 mm², ~ 3 m</td>
</tr>
<tr>
<td>Speed</td>
<td>4,0 mm/s</td>
</tr>
<tr>
<td>Stroke</td>
<td>200 – 750 mm</td>
</tr>
<tr>
<td>Length</td>
<td>s + 600 mm (see order data)</td>
</tr>
<tr>
<td>Sound pressure level</td>
<td>≤ 70 dB (A)</td>
</tr>
</tbody>
</table>
### ORDER DATA

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>800</td>
<td>PLSS5 200 S12</td>
<td>E6/C-0</td>
<td>1</td>
<td>577620</td>
</tr>
<tr>
<td>300</td>
<td>900</td>
<td>PLSS5 300 S12</td>
<td>E6/C-0</td>
<td>1</td>
<td>577630</td>
</tr>
<tr>
<td>400</td>
<td>1000</td>
<td>PLSS5 400 S12</td>
<td>E6/C-0</td>
<td>1</td>
<td>577640</td>
</tr>
<tr>
<td>500</td>
<td>1100</td>
<td>PLSS5 500 S12</td>
<td>E6/C-0</td>
<td>1</td>
<td>577650</td>
</tr>
<tr>
<td>600</td>
<td>1200</td>
<td>PLSS5 600 S12</td>
<td>E6/C-0</td>
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<td>577660</td>
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<td>750</td>
<td>1350</td>
<td>PLSS5 750 S12</td>
<td>E6/C-0</td>
<td>1</td>
<td>577675</td>
</tr>
</tbody>
</table>

### OPTIONS

<table>
<thead>
<tr>
<th>Special model</th>
<th>PU / pcs.</th>
<th>Part.-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front / Rear Fixing</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Spindle tube end with interior thread M10</td>
<td>1</td>
<td>515062</td>
</tr>
<tr>
<td>Spindle tube end with interior thread M12</td>
<td>1</td>
<td>515063</td>
</tr>
<tr>
<td>Drive housing painted/powder coated in other RAL colours</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lump sum for coating</td>
<td>516030</td>
<td></td>
</tr>
<tr>
<td>Specify at order stage:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 20</td>
<td>516004</td>
<td></td>
</tr>
<tr>
<td>21 - 50</td>
<td>516004</td>
<td></td>
</tr>
<tr>
<td>51 - 100</td>
<td>516004</td>
<td></td>
</tr>
<tr>
<td>up 101</td>
<td>516004</td>
<td></td>
</tr>
<tr>
<td>Extra length connecting cable:</td>
<td>501037</td>
<td></td>
</tr>
<tr>
<td>5 m – non-halogen, grey – 3 x 1,0 mm²</td>
<td>501039</td>
<td></td>
</tr>
<tr>
<td>10 m – non-halogen, grey – 3 x 1,0 mm²</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Accessories for front / rear suspension</td>
<td></td>
<td></td>
</tr>
<tr>
<td>B29VA Eyebolt M12x40mm, Ø8 mm, Stainless steel</td>
<td>1</td>
<td>105430</td>
</tr>
<tr>
<td>B28ST Clevis M10x20 mm, galvanized, thread M10x50 mm</td>
<td>1</td>
<td>105520</td>
</tr>
<tr>
<td>Microprocessor programming S12</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Electronic stroke reduction 24V S12</td>
<td>1</td>
<td>524190</td>
</tr>
<tr>
<td>Programming drives 24V / 230V S12</td>
<td>1</td>
<td>524180</td>
</tr>
</tbody>
</table>

### EXPLANATIONS ON THE PRODUCT LABEL

The product label informs about:

- manufacturer’s address
- article reference number and name
- technical characteristics
- date of manufacturing with firmware version
- certifications
- serial number

**Note** Never install and operate damaged products.

In the event of any complaints, please indicate the product serial number (SN) (see product label).
**AREAS OF APPLICATION AND CASEMENT SIZES**

**Areas of application and casement sizes:**

Mounting of drives up to a casement size of max. 4m² (depending on the system)

**Top-hung casement and Bottom-hung casement outward opening**

- FAB max. = 1200 mm / solo
- FAH max. = 2500 mm

**Top-hung casement**

**Bottom-hung casement**

**Roof window**

- FAB max. = 1200 mm / solo
- FAH max. = 2500 mm

- total weight casement including snow load
  - PLS15 max. 270 kg
  - PLS30 max. 550 kg
  - PLS50 max. 900 kg

**Snow load on roof windows for SHEV-systems**

Example:

- snow load = 60 kg
- (Casement area x Typical snow load)

Example calculation

Establish snow loading based on national standards /directives (in Germany according to DIN 1055-5)

- total weight = FG + snow load
- total weight = (40 kg + 60 kg) = 100 kg
OPENING ANGLE AT DIRECT OPERATION (OUTWARD OPENING WINDOWS)

Planning the opening angle for direct operation

This planning diagram is a general guide to help establish the most appropriate drive stroke for the opening width required. The specific installation conditions are to be observed. The opening angle for direct operating drives on the main closing edge (HSK) or on the side closing edge (NSK) depends on:

- distance: in between hinges (BD) and activation point of drive
- stroke or the opening width at the activation point of drive
- casement height

<table>
<thead>
<tr>
<th>1 stroke 100 mm</th>
<th>2 stroke 200 mm</th>
<th>3 stroke 300 mm</th>
<th>4 stroke 400 mm</th>
<th>5 stroke 500 mm</th>
<th>6 stroke 600 mm</th>
<th>7 stroke 700 mm</th>
<th>8 stroke 800 mm</th>
<th>9 stroke 900 mm</th>
<th>10 stroke 1000 mm</th>
</tr>
</thead>
</table>

Distance: drive - hinge

Application at the following activation

<table>
<thead>
<tr>
<th>Activation on HSK frame bracket on frame</th>
<th>HSK</th>
<th>Activation on HSK frame bracket on the transom</th>
<th>HSK</th>
<th>Activation on NSK frame bracket on the transom</th>
<th>NSK</th>
</tr>
</thead>
<tbody>
<tr>
<td>F10.8S K82-1</td>
<td></td>
<td>F10.8S K70</td>
<td></td>
<td>F11 Kxxx</td>
<td></td>
</tr>
</tbody>
</table>

Preparation of assembly

K82-1

F10.8S

K70

F11

Kxxx

max. 1/2 FAH

Abstand: Antrieb - Band

Band “BD”

Hinge “BD”

Drive “A”

Hublänge 100 mm

Hublänge 200 mm

Hublänge 300 mm

Hublänge 400 mm

Hublänge 500 mm

Hublänge 600 mm

Hublänge 700 mm

Hublänge 800 mm

Hublänge 900 mm

Hublänge 1000 mm
**INSTALLATION STEP 1: INSPECTION BEFORE THE INSTALLATION**

![Warning]

Important instructions for a safe installation. Observe all instructions, wrong installation may result in serious injury!

**Storage of drives at the construction site**
Protective measures against damages, dust, moisture or contamination shall be taken. Store drives intermittently only in dry and well ventilated rooms.

**Inspection of drives before installation**
Check drives and window before installation for good mechanical condition and completeness. The chains / spindles of the drives must be extendable or retractable easily. The casement must run smoothly and the weight must be in balance.

The test procedure of drives may only be performed on a non-slip and secured mat or a test fixture. During the test run the test element must not be interfered with. The test may only be conducted by or under the supervision of expert personnel.

For testing chain drives the chain must be extended and retracted at an angle of approx. 90°. The spindle tubes of spindle drives in round housing tubes must be secured against independent spinning before starting the test to avoid deviations in the position encoder.

**Inspection of the intended use**
The planned use of the drive must be checked for compliance with its intended use. If used otherwise the liability and warranty claim expires.

**Predictable misuse**
It is imperative that foreseeable misuse of drives is avoided! Here are a few examples:
- do not connect 24 V DC drives to a 230 V AC mains voltage,
- observe synchronous run and sequence control by drives with multiple interconnection,
- use drives only indoors,
- avoid additional force influences, e.g. transverse forces.

**Testing mechanical requirements**
Prior to the start of the installation check whether:
- the support surface and the profile static for the load transmission is sufficient,
- a support construction for the secure fastening of the drives is required,
- cold bridges (thermal separation) are avoidable at action points,
- there is sufficient space for the swivel movement of the drive.
If not, counter measures must be taken!

The support surface of the frame brackets or casement brackets must rest completely on the window or frame profile. There must be no tilting of the fastening elements during extension and retraction of the drives. A safe and solid fastening must be ensured at the window profile.

It is imperative that the sufficiently mechanical stiffness of the fastener type as well as of the swivel range of the drive is observed.
If this is not guaranteed another type of fastening or another type of drive must be selected.
**Installation Step 2: Installation Prerequisite and Installation Preparation**

The following conditions must be fulfilled for the installation of the drives so they can be properly assembled with other parts and constructed to a complete machine at the window without impairing the safety and health of persons:

1. The design of the drive must fulfill the requirements.
2. The fastening accessories (casement brackets or frame brackets) must fit the window profile; the profile-dependent hole lay-out must be complied with.
3. The space required for the installation of the drive on the frame and casement profile must be sufficient.
4. The window must be in perfect mechanical condition before the installation. It should open and close easily.
5. The fastening material for the installation of the drive must fit the window material (see table).

### Check window data on site

- Measure FAB and FAH.
- Check / calculate weight of casement. If unknown, it can be determined approximately with the following formula:

\[
G \text{ (Casement weight) } \approx FAB \times FAH \times \text{Glass thickness } \times 2.5 \times 1.1
\]

- Check / calculate the required drive force and compare with drive data. If unknown, it can be determined approximately with the following formula:

\[
F = 5.4 \times G \times \frac{a}{FAH}
\]

- Positioning of the drives at the HSK

<table>
<thead>
<tr>
<th>Positioning of the drives at the HSK</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>One Spindle Drive</strong></td>
</tr>
<tr>
<td>1/2 FAB</td>
</tr>
<tr>
<td>1/2 FAB</td>
</tr>
<tr>
<td><strong>Two Spindle Drive</strong></td>
</tr>
<tr>
<td>1/4 FAB</td>
</tr>
<tr>
<td>1/2 FAB</td>
</tr>
<tr>
<td>1/4 FAB</td>
</tr>
</tbody>
</table>

### Scope of delivery:
Prior to assembly, check items quantity in the delivery for completeness.

### Tools required

- Marker,
- Grains,
- Hammer,
- Knife,
- Screwdriver (cross, Torx),
- Hexagonal wrench,
- Torque wrench,
- Power drill,
- Threadlock adhesive,
- possibly a tool for blind rivet nuts.

### Accessories for Spindle Drive

<table>
<thead>
<tr>
<th>Wood screws:</th>
</tr>
</thead>
<tbody>
<tr>
<td>i.e. DIN 96, DIN 7996, DIN 571</td>
</tr>
<tr>
<td>round head with slot, round head with cross, hex head, special type</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Self-tapping screws, thread screws, sheet-metal screws</th>
</tr>
</thead>
<tbody>
<tr>
<td>i.e. ISO 4762, ISO 4017, ISO 7049, ISO 7085, DIN 7500</td>
</tr>
<tr>
<td>cylinder head with hex socket, internal serration (Torx), Phillips head or external hex head</td>
</tr>
<tr>
<td>blind rivet nut</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Screws for plastic</th>
</tr>
</thead>
<tbody>
<tr>
<td>i.e. DIN 95606, DIN 95607, ISO 7049, ISO 7085, DIN 7500</td>
</tr>
<tr>
<td>round head with cross, external hex head, Torx</td>
</tr>
</tbody>
</table>

### Warning sign sticker „Risk of entrapment“ (1x)
# CaseMENT BRACKETS

## Installation Step 3A: Determine the CaseMENT Brackets

The table below shows the hole layout for casement brackets.

<table>
<thead>
<tr>
<th>Casement Bracket</th>
<th>Hole Layout</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>F10.8 S</td>
<td><img src="image1.png" alt="Diagram" /></td>
<td>Suspension with bore Ø 8 mm</td>
</tr>
<tr>
<td>F10.10</td>
<td><img src="image2.png" alt="Diagram" /></td>
<td>Suspension with bore Ø 8 mm</td>
</tr>
<tr>
<td>F11ST / F11VA</td>
<td><img src="image3.png" alt="Diagram" /></td>
<td>Suspension with bore Ø 8 mm</td>
</tr>
<tr>
<td>F28</td>
<td><img src="image4.png" alt="Diagram" /></td>
<td>Suspension Ø 10 mm - Mounting with K121</td>
</tr>
<tr>
<td>F28-1</td>
<td><img src="image5.png" alt="Diagram" /></td>
<td>Suspension Ø 10 mm - Mounting with K82-1</td>
</tr>
<tr>
<td>F30</td>
<td><img src="image6.png" alt="Diagram" /></td>
<td>Suspension Ø 8 mm - Mounting with K121-1</td>
</tr>
<tr>
<td>F36</td>
<td><img src="image7.png" alt="Diagram" /></td>
<td>Suspension Ø 8 mm - Mounting with K121-1</td>
</tr>
<tr>
<td>F40</td>
<td><img src="image8.png" alt="Diagram" /></td>
<td>Mounting with casement bracket F 40</td>
</tr>
</tbody>
</table>

---

**Assembly Instruction**

Spindle Drive PLS
**Installation Step 3B: Determine the Frame Brackets**

<table>
<thead>
<tr>
<th>Hole layout for frame brackets</th>
<th>Frame bracket K70</th>
<th>Frame bracket K82-1</th>
<th>Frame bracket K121</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>HSK</strong></td>
<td><img src="HSK.png" alt="HSK Diagram" /></td>
<td><img src="HSK.png" alt="HSK Diagram" /></td>
<td><img src="HSK.png" alt="HSK Diagram" /></td>
</tr>
<tr>
<td><strong>NSK</strong></td>
<td><img src="NSK.png" alt="NSK Diagram" /></td>
<td><img src="NSK.png" alt="NSK Diagram" /></td>
<td><img src="NSK.png" alt="NSK Diagram" /></td>
</tr>
</tbody>
</table>

- For swivelling suspension mounting with B6

<table>
<thead>
<tr>
<th>Frame bracket K121-1</th>
<th>Frame bracket K127-1</th>
<th>Verstellbare Klemmbefestigung B6</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>NSK</strong></td>
<td><img src="NSK.png" alt="NSK Diagram" /></td>
<td><img src="NSK.png" alt="NSK Diagram" /></td>
</tr>
<tr>
<td><strong>NSK</strong></td>
<td><img src="NSK.png" alt="NSK Diagram" /></td>
<td><img src="NSK.png" alt="NSK Diagram" /></td>
</tr>
</tbody>
</table>

- For swivelling suspension mounting with B6

**Collar screw B9**

- For adjustable clamping B6

**Clevis B28ST**

- With M10 thread

**Eye bolt B29ST**

- With M12 thread
**Installation Step 4a: Hole Layout Activation on HSK**

### System: HEROAL 085D

- **Roof window - outward opening**
- **Frame assembly - HSK**

![Diagram](image1)

**Top view - Drilling**

### System: SCHÜCO AWS 70

- **Top-hung casement - outward opening**
- **Frame assembly - HSK**

![Diagram](image2)

**Top view - Drilling**

### System: SCHÜCO AWS 57RO

- **Roof window - outward opening**
- **Frame assembly - HSK**

![Diagram](image3)

**Top view - Drilling**
### HOLE LAYOUT: ACTIVATION ON HSK

**System: HEROAL 085D**

<table>
<thead>
<tr>
<th>Roof window - outward opening - Frame assembly - HSK</th>
<th>Top view - Drilling</th>
</tr>
</thead>
</table>

**Top view**

- HOLE LAYOUT: ACTIVATION ON HSK
- **F28-1**
- **K82-1**
- **B6**

**Top view**

- **FL**
- **RA**

**130 mm cutaway**

**13.5 mm cutaway**

**50 mm**

**15 mm**

**30 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**

**30°**

**15 mm**
INSTALLATION STEP 4B: HOLE LAYOUT: ACTIVATION ON NSK

System: HEROAL 085D
Roof window - outward opening - Frame assembly - NSK
Top view - Drilling

System: SCHÜCO AWS 57RO
Roof window - outward opening - Frame assembly - NSK
Top view - Drilling

System: WICONA Wictec 50
Roof window - outward opening - Frame assembly - NSK
Top view - Drilling
**HOLE LAYOUT: ACTIVATION ON NSK**

System: RAICO Wing 105D

<table>
<thead>
<tr>
<th>Roof window - outward opening - Frame assembly - NSK</th>
<th>Top view - Drilling</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Diagram" /></td>
<td><img src="image2.png" alt="Diagram" /></td>
</tr>
</tbody>
</table>

**INSTALLATION STEP 4C: SKY LIGHT**

Sky light system: Eternit Fumilux4000

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image3.png" alt="Diagram" /></td>
<td><img src="image4.png" alt="Diagram" /></td>
<td><img src="image5.png" alt="Diagram" /></td>
</tr>
</tbody>
</table>
INSTALLATION STEP 5A: ASSEMBLY FOR DIRECT OPERATION - ACTIVATION ON HSK (OUTWARD OPENING)

- Determine fastenings.
- Produce drill holes with appropriate cross-section. For the mounting dimensions please refer to the above-mentioned hole layout drawings (see chapter "INSTALLATION STEP 3 + 4") or project-specific documents and drawings).

Carefully clear away drilling swarfs to prevent seals from being damaged. Avoid surface scratches, for example by using masking tape.

- Secure fasteners against loosening; i.e. by applying removable thread-locking compound such as “Loctite”.

Fit casement bracket F10.8S. Make sure it is parallel to casement edge. „Casement bracket” center and „spindle” must be in line.

Fit frame bracket K82-1. Make sure they are parallel to casement edge.
- Untighten the cylinder head screw M6 from the adjustable clamping B6.
- To facilitate insertion of the drive in the adjustable clamping B6, screw in a third screw M6 in the middle threaded hole.
- Slide the adjustable clamping B6 gently on the body by hand (do not force). Adjust the accurate positioning according to the site conditions. Tighten the screws M6 easily.

**Screw M6 (middle position)** facilitates location of drive in the adjustable clamping B6. Remove this screw after assembly.

**NOTE** Center screw M6 is not included in the scope of delivery.

- Attach drive with adjustable clamping B6 to frame bracket K82-1.
- Screw in the collar screw and tighten to a maximum of 15 Nm.

- Attach drive to casement bracket F10.8S.
- Insert screw M8 x 35 and tighten with even secure nut M8.

- Adjust casement pressure. Tighten the cylinder head screw M6 from the adjustable clamping B6 to torque of 10 Nm Drehmoment.
Installation Step 5B: Assembly for Side-Closing Edge Operation - NSK

- Determine fastenings.
- Produce drill holes with appropriate cross-section. For the mounting dimensions please refer to the above-mentioned hole layout drawings (see chapter "installation step 3 + 4") or project-specific documents and drawings).

- Fit casement bracket F11/ST / F11VA.
  - Make sure it is parallel to casement edge.
  - "Casement bracket" center and "spindle" must be in line.

- Equipment: Casement bracket F11ST / F11VA
  - 4 x bolt Ø 8
  - 5 x washer
  - 6 x cotter pin

- Fit frame bracket K127-1.
  - Make sure they are parallel to casement edge.

- Secure fasteners against loosening; i.e. by applying removable thread-locking compound such as "Loctite".

- Carefully clear away drilling swarfs to prevent seals from being damaged.
- Avoid surface scratches, for example by using masking tape.
Untighten the cylinder head screw M6 ➊ from the adjustable clamping B6 ➋.

To facilitate insertion of the drive in the adjustable clamping B6 ➋, screw in a third screw M6 in the middle threaded hole.

Slide the adjustable clamping B6 ➋ gently on the body by hand (do not force). Adjust the accurate positioning according to the site conditions. Tighten the screws M6 ➌ easily.

Screw M6 (middle position) facilitates location of drive in the adjustable clamping B6 ➋. Remove this screw after assembly.

Center screw M6 is not included in the scope of delivery.

Equipment: Adjustable clamping B6 ➋

- 2x collar screw Ø 14, G1/8”
- 2x cylinder head screw M6x25

Insert the drive with the installed adjustable clamping B6 ➋ in the frame bracket K127-1 ➋.

Screw in the collar screw ➋ and tighten to a maximum of 15 Nm.

Ensure to align to the casement bracket ➋.
- Adjust casement pressure. Tighten the cylinder head screw M6 from the adjustable clamping B6 to torque of 10 Nm.

- To fit the second drive.

Window must be fully closed.

Fit both mounting bracket so that their axes are in line. Check contact pressure of casement.
**INSTALLATION STEP 6: ELECTRIC CONNECTION**

- Make sure when establishing the connection that there is no voltage at the terminals! Unused wires must be safely insulated!

- The running direction of the drive may be changed by interchanging (polarity reversal) the wires "BN – (brown)" - "BU – (blue)".

- Drives must be switched by the controller to the opposite direction (pole reversed) when switched off at overload.

---

**Wire colour coding**

<table>
<thead>
<tr>
<th>Colour</th>
<th>DIN IEC 757</th>
</tr>
</thead>
<tbody>
<tr>
<td>black</td>
<td>BK</td>
</tr>
<tr>
<td>white</td>
<td>WH</td>
</tr>
<tr>
<td>brown</td>
<td>BN</td>
</tr>
<tr>
<td>blue</td>
<td>BU</td>
</tr>
<tr>
<td>green / yellow</td>
<td>GN / YE</td>
</tr>
<tr>
<td>green</td>
<td>GN</td>
</tr>
<tr>
<td>violet</td>
<td>VT</td>
</tr>
<tr>
<td>grey</td>
<td>GY</td>
</tr>
</tbody>
</table>

**Connection assignment**

- **BN** 24V DC
- **BU**
- **WH** is used for communication, with synchronized multi-drive operation

**Multi-drive operation as master / slave (tandem-operation, tridem-operation, quattro-operation)**

- WH is used for communication, with synchronized multi-drive operation.

Optional: 1 to 4 drives and max. 2 locking drives are possible.
**Multi-drive operation with M-COM**

**24V**

Drive 1

Drive 2

![Connection diagram](image)

24V DC control from control unit

WH is used for communication, with synchronized multi-drive operation.

Optional: 1 to 4 drives and max. 2 locking drives are possible.

---

**Cable junction box (for renewal)**

**24V**

Order number: 513344

Application: to extend a drive cable

Rated voltage: only for low voltage to max. 50V DC/AC

Material: stainless steel (V2A)

Protection class: IP 40

Dimensions: 25 x 27 x 150 mm

Equipment: with cable gland (grey) including strain relief, with loose ceramic terminals.

---

**M-COM (Main control unit)**

**24V**

Order number: 524177

Application: Configuration module for the automatic configuration and monitoring of max. 4 opening / 2 locking drives type S12 / S3 in multi-drive systems.

Rated voltage: 24V DC +/- 20%, (max. 2 Vss)

Current consumption: <12 mA

Drive type: S12

Protection class: IP30 rubber jacket

Ambient temperature: 0 °C ... + 70 °C

Dimensions: 45 x 17 x 6 mm

Connecting wires: 3 wires 0,5 mm² x 50 mm

---

**UniPC with configuration interface**

**24V**

Order number: 524178

Application: Hard- and software for configuration of drives supplied by Aumüller Aumatic GmbH

Rated voltage: 24V DC +/- 20%

Parameterizable drives: 24V DC type S3, S12, S12 V.2

230V AC type S12, S12 V.2

Scope of delivery: software UniPC (Downloadlink*), Interface "ParInt", USB cable, connection cable

* [http://www.aumuller-gmbh.de/Downloads](http://www.aumuller-gmbh.de/Downloads)

**Features / Equipment:**

Power supply 24V DC is not included in the scope of delivery! Any extended settings require a software licence.

---

Assembly Instruction
Spindle Drive PLS
**Assembly Instruction**

**Spindle Drive PLS**

---

**Installation Step 7: Supply Lines of Control Unit to the Drives**

Observe current regulations and guidelines e.g. DIN 4102-12 regarding the “Fire behavior of building materials—circuit integrity maintenance of electric cable systems” (E30, E60, E90) and the “Specimen Guideline on Conduits German designation - MLAR”, and also prescribed constructional regulations!

**Recommendation**

For safety reasons a cable of the next higher wire cross section should be selected.

---

**Formula to calculate the required wire cross-section of a supply line**

\[
A_{\text{mm}^2} = \frac{I_{\text{A (total)}} \times L_{\text{m (length supply line)}} \times 2}{2.0V_{\text{(voltage drop)}} \times 56 \text{ m} / (\Omega \times \text{mm}^2)}
\]

**Calculation example**

Available data:
- cut-off current per drive (i.e. 2 x 4.0A) from data sheet
- length to be bridged from the last window to the control unit (i.e. 10 meters)

\[
A = \frac{(2 \times 4.0A) \times 10m \times 2}{2.0V \times 56m / (\Omega \times \text{mm}^2)} = 1.42\text{mm}^2 \rightarrow 1.5\text{mm}^2 \text{ chosen}
\]

---

**Laying and connecting the drive cable**

- Avoid extreme temperature differences in the installation area (danger of condensation).
- Set clamping point close to window and ensure accessibility.
- Ensure expansion possibilities of the drive and the drive cable.
- Consider the cable length and the cross sections of the drives supply lines.

---

**Connection Cable Routing**

**Connection cable routing on the drive body**

- Do not stick the cable duct over the ventilation holes.

Cable duct glued on.  
Attach connection cable with cable ties.

---

**Installation Step 8: Safety Check and Test Run**

Check the mounted system for its safety; perform test run and commissioning.

**Safety test:**
- Connect operating voltage.
- Check fastening (frame brackets, casement brackets) for firm fit or tightening.

**Test run:**
- Visual inspection of casement movements.
- Stop immediately by malfunction!
- Pay attention to collision with facade construction and correct installation, if required.

**Risk evaluation:**

Before operating a power-operated window to which window drives were mounted, which were sold by the manufacturer as incomplete machines according to installation declaration, the possible risk to a hazard of persons must be determined, evaluated and minimized by taking appropriate technical measures in accordance with the Machinery Directive. Separate documents for performing a risk assessment can be downloaded from the homepage of **Firma Aumüller Automatik GmbH** ([www.aumueller-gmbh.de](http://www.aumueller-gmbh.de)).

**Operation of the power-operated window**

When operating the power-operated window safety instructions must be observed, specifically those pertaining to commissioning, operation and maintenance.
HELP IN CASE OF MALFUNCTIONS, REPAIRS AND MAINTENANCE

Professional repair of a defect drive can only be performed at the manufacturer's factory or manufacturer-certified specialist company. Unauthorized opening or manipulation of the drive terminates warranty.

1. Exchange defect drives or have them repaired by the manufacturer.
2. In case of problems during installation or normal operation the following table might be useful:

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible causes</th>
<th>Possible solutions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drive does not start</td>
<td>• Duration of mains power supply too short</td>
<td>• Adjust supply voltage as specified in the technical documentation</td>
</tr>
<tr>
<td></td>
<td>• Drive run direction not correct</td>
<td>• Check drive cables change polarity</td>
</tr>
<tr>
<td></td>
<td>• Connecting cable not connected</td>
<td>• Check all connection cables</td>
</tr>
<tr>
<td></td>
<td>• Power supply / Control Unit voltage incorrect, too high or too low (see data sheet)</td>
<td>• Check power supply unit and replace if necessary</td>
</tr>
<tr>
<td></td>
<td>• No mains supply to power supply unit / Control Unit (no voltage)</td>
<td>• Connect power supply</td>
</tr>
<tr>
<td></td>
<td>• Drive has shut down on overload</td>
<td>• First move drive in CLOSE position</td>
</tr>
<tr>
<td>Drive doesn’t start after having been in operation several times</td>
<td>• Operating time has been exceeded, drive has been overheated</td>
<td>• Wait until drive has cooled down and start again</td>
</tr>
<tr>
<td></td>
<td>• See possible solutions above associated with „Drive doesn’t start“</td>
<td>• See possible solutions associated with: “Drive doesn’t start“</td>
</tr>
</tbody>
</table>

MAINTENANCE AND REPAIR

To ensure continuous function and safety of the drive periodic maintenance by a specialist company is required at least once a year (as mandated by law for smoke and heat exhaust systems). Operational readiness must be checked regularly. Frequent inspection of the system for imbalance and signs of wear or damages of cables and fastening elements must be performed.

During maintenance contaminations must be removed from the drive. Fastenings and clamping screws must be checked for tightness. Test runs during the opening and closing procedure of the devices must be performed.

The drive itself is maintenance-free. Defect devices may only be repaired in our factory. Only replacement parts of the manufacturer may be used. When the connection cable of this device is damaged it must be replaced by the manufacturer or his customer service or a similarly qualified person to avoid endangerment.

It is recommended to conclude a maintenance contract. A sample maintenance contract can be downloaded from the homepage of Firm Aumüller Aumatic GmbH (www.aumueller-gmbh.de).

While cleaning the windows, drives may not have direct contact with water or cleaning agents. Drives must be protected from dirt and dust during the construction phase or renovations.

Maintenance process

1. Open or extend power-operated casement completely.
2. Completely disconnect the system from the mains and secure it against automatic or manual activation.
3. Check windows and fittings for damages.
4. Check all mechanical fastenings (if required, observe information on torques in installation instructions).
5. Check electric drives for damages and contaminations.
6. Check connecting cables (drive cable) for:
   - tightness of the cable screw
   - functionality of the strain relief
   - damages
7. Check the mobility of hinges and fittings and re-adjust or apply lubricant, e.g. silicone spray (observe the instructions of the manufacturer of this window system).
8. Check peripheral seal, remove contaminations or replace.
9. Perform cleaning to maintain functionality (e.g. clean extending elements of the drive, such as chains or spindles by damp wiping them with acid or lye-free agents and drying them and, if required, lubricate them with cleansing oil e.g., Ballistol).
10. Turn on operating voltage.
11. Open and close the power-operated window via the operating voltage (functional test).
12. If available, check and re-adjust protection systems of the safe guard fixture.
13. Check the intactness of the CE label at the power-operated system (e.g. SHEV/Natural smoke and heat exhaust ventilators). 
14. Check the intactness of warning instructions and labels at the respective drive.
15. Perform a risk assessment in accordance with Machinery Directive 2006 / 42 / EG, if required, e.g. after modifying the machine.
**Demounting**

The drives are demounted by reversing the steps, as for the installation. The adjustments are omitted.

1. Completely disconnect the system from the power supply before demounting a drive.
2. After demounting a drive the window must be secured against independent opening.

Dispose of parts according to the locally applicable legal provisions.

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**Disposal**

According to the European Directive 2012/19 / EU on Waste Electrical and Electronic Equipment (WEEE) and its transposition into national law, obsolete electrical appliances must be collected separately and sent for environmentally friendly recycling.

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**Warranty and Customer Service**

In principal apply our: „General Terms for the Supply of Products and Services of the Electrical Industry (ZVEI)“.

The warranty corresponds with legal provisions and applies to the country in which the product has been acquired. The warranty includes material and manufacturing defects incurred during normal use.

The warranty period for delivered material is twelve months.

Warranty and liability claims for personal injuries or material damages are excluded, if caused by one or more of the following:

- No proper incoming goods inspection.
- Improper use of the product.
- Improper installation, commissioning, operation, maintenance or repair of the product.
- Operating the product by defect and improper installed or not functioning safety and protection devices.
- Ignoring instructions and installation requirements in these instructions.
- Unauthorized constructional modifications at the product or accessories.
- Disaster situations due to effects of foreign bodies and Acts of God.
- Wear and tear.

Contact persons for possible warranty claims, for spare parts or accessories are the employees of the responsible branch office or the responsible person at Firm AUMÜLLER AUMATIC GmbH.

Contact data are available at our homepage (www.aumueller-gmbh.de)

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**Liability**

We reserve the right to change or discontinue products at any time without prior notice. Illustrations are subject to change. Although we take every care to ensure accuracy, we cannot accept liability for the content of this document.
**CERTIFICATE AND DECLARATION OF CONFORMITY**

We declare under our sole responsibility that the product described under “Data sheet” is in conformity with the following directives:

- 2014/30/EU  
  Directive relating to Electro-Magnetic Compatibility
- 2014/35/EU  
  Low voltage Directive

We further declare that the drive is an incomplete machine within the meaning of the European Machinery Directive (2006/45/EG).

Technical file and declaration at firm:

**AUMÜLLER AUTOMATIC GmbH**  
Gemeindewald 11  
D-86672 Thierhaupten

Ramona Meinzer  
Managing Director (Chairman)

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**NOTE:**

The proof of the application of a quality management system is for company: **AUMÜLLER AUTOMATIC GmbH**  
according to the certification basis **DIN EN 9001** as well the "Declaration of Incorporation and Conformity" can be accessed via the QR code or directly on our homepage: **(www.aumuelle-gmbh.de)**

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**TRANSLATION OF THE ORIGINAL INSTRUCTIONS (GERMAN)**

**Important note:**  
We are aware of our responsibility, which is why we present life-supporting and value-preserving products with greatest possible conscientiousness. Although we make every effort to ensure that the data and information are as correct and up-to-date as possible, we still cannot guarantee that they are free from mistakes and errors.  
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The publication of these assembly and commissioning instructions supersedes all previous editions.