Assembly and Commissioning Instructions

according to Machinery Directive 2006/42/EC (annex VI)

FTA600 R / FTA600 DF / FTA600 GF - FOLDING ARM DRIVES

aumüller
Assembly Instruction
FTA 600

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Data sheet FTA600 DF S12 24V DC
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### Index of Abbreviations

These abbreviations are used consistently throughout these assembly & operating instructions. Unless stated differently, all dimensions indicated in this document are in mm. General tolerances in accordance with DIN ISO 2768-m.

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Meaning</th>
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<tr>
<td>A</td>
<td>Drive</td>
</tr>
<tr>
<td>AK</td>
<td>Connection cable / drive cable</td>
</tr>
<tr>
<td>AP</td>
<td>Cover cap</td>
</tr>
<tr>
<td>BD</td>
<td>Hinge</td>
</tr>
<tr>
<td>Fxxx</td>
<td>Casement bracket</td>
</tr>
<tr>
<td>FAB</td>
<td>Overall width of casement</td>
</tr>
<tr>
<td>FAH</td>
<td>Overall height of casement</td>
</tr>
<tr>
<td>FG</td>
<td>Casement weight</td>
</tr>
<tr>
<td>FL</td>
<td>Casement</td>
</tr>
<tr>
<td>FÜ</td>
<td>Casement overlap</td>
</tr>
<tr>
<td>HSK</td>
<td>Main closing edge</td>
</tr>
<tr>
<td>Kxxx</td>
<td>Frame bracket</td>
</tr>
<tr>
<td>L</td>
<td>Construction length of drive</td>
</tr>
<tr>
<td>MB</td>
<td>Central hinge</td>
</tr>
<tr>
<td>NRWG</td>
<td>NSHEV – Natural smoke and heat exhaust ventilation</td>
</tr>
<tr>
<td>NSK</td>
<td>Side closing edge</td>
</tr>
<tr>
<td>RA</td>
<td>Frame</td>
</tr>
<tr>
<td>RAB</td>
<td>Overall width of frame</td>
</tr>
<tr>
<td>RAH</td>
<td>Overall height of frame</td>
</tr>
<tr>
<td>RWA</td>
<td>SHEV – Smoke and heat exhaust ventilation</td>
</tr>
<tr>
<td>SL</td>
<td>Snow load</td>
</tr>
<tr>
<td>opening direction</td>
<td></td>
</tr>
</tbody>
</table>

### Target Group

These instructions are intended for trained personnel and operators of systems for natural smoke ventilation (NRA / RWA) (natural smoke exhaust system / smoke and heat exhaust system) and natural ventilation via windows, who are knowledgeable of operating modes as well as the remaining risks of the system.

### Warning and Safety Symbols in These Instructions:

The symbols used in the instructions shall be strictly observed and have the following meaning:

- **Danger:** Failure to comply with the warning notes results in irreversible injuries or death.
- **Warning:** Failure to comply with the warning notes can result in irreversible injuries or death.
- **Caution:** Failure to comply with the warning notes can result in minor or moderate (reversible) injuries.
- **Note:** Failure to comply with the warning notes can lead to damage to property.

- **Caution / Warning:** Danger due to electric current.
- **Caution / Warning:** Risk of crushing and entrapment during device operation (is provided as a sticker with the drive).
- **Attention / Warning:** Risk of damage to / destruction of drives and / or windows.

**Warning**: Once the assembly and commissioning has been completed, the installer of a machine „power-operated window and door“ shall hand these instructions over to the end-user. The end-user shall store these instructions in a safe place for further reference and use, if required.

**Warning**: This device is not intended for use by persons (including children) with physical, sensory or mental limitations or lacking experience and / or knowledge, unless they are supervised by a person who is responsible for the safety or were instructed by him on the usage of this equipment. Children should be supervised to ensure that they are not playing with this device. Cleaning and operator’s maintenance may not be performed by children without supervision.
By attaching the drive to a movable element of the window a so-called "power-operated window" is created which, according to the Machinery Directive 2006 / 42 / EG, represents a machine.

Note

Intended use according
The drive is intended for stationary installation and electrical connection at the window as part of a building. The drive is in combination with an external Control Unit (e.g. from Aumüller) released for its proper use at a power-operated window for the following use:

- Application for natural ventilation
  - with an installation height of the drive and the bottom side of sash of at least 2,5 m above the floor, or
  - with an opening width at the HSK of the driven part of < 200 mm by a simultaneous speed of < 15 mm/s at the HSK in closing direction.

- Application as NRWG (natural smoke and heat exhaust ventilator(s) for ventilation without dual purpose for ventilation in accordance with EN12101-2.

Pay attention to possible hazards on tilting or rotating windows, whose secondary closing edges are located at less than 2,5 m installation height above the floor, under consideration of the Control Unit and usage!

⚠️ Warning

We as manufacturers are well aware of our duties and responsibilities regarding the development, manufacturing and placing of safe window drives on the market and consistently implement them. Ultimately, however, we have no direct influence on the usage of our drives. Therefore, as a precaution, we point out the following:

- The constructor or his agent (architect, specialist planner) are obligated to evaluate the hazards to persons, outgoing from the usage, installation position, opening parameters and from the external Control Unit of the power operated window, already in the planning phase and to establish necessary protective measures.

- The constructor / manufacturer of the machine “power-operated window” must implement the planned protective measures at the installation site or, if not yet established, determine them by its own responsibility and detect or minimize possible remaining risks.

The need for a risk assessment at the installation site due to the reasonably foreseeable misuse.

A risk assessment in accordance with the Machinery Directive 2006 / 42 / EG for the usage of the power-operated window for natural ventilation is absolutely necessary under the following conditions:

- the installation height of the drive and lower edge of casement < 2,5 m above the floor and one of the following conditions:
  - the opening width at the HSK > 200 mm, or
  - the closing speed at the HSK is > 15 mm/s, or
  - the opening speed at the HSK is > 50 mm/s, or
  - the closing force at the HSK is > 150 N

The following flow chart can be applied, which also includes the protective measures in accordance with EN 60335-2-103/2016-05.
Preliminary remark

Note: The casement measurements supplied are only for orientation purposes. It is imperative that the force-path diagram of the drives are observed.

Casement data
Facade: bottom-hung window / top-hung window / side hung window
Roof: roof window / sky light
Opening direction: inward opening / outward opening
Profile material: aluminum, steel, plastic or wood.

When inspecting the drives for conformity with on-site requirements the following items must be observed:
- total weight of casement (glass + frame),
- additional loads: snow load / wind load (suction / pressure),
- casement size (FAB x FAH),
- side ratio FAB / FAH,
- installation / inclination angle,
- required opening area (geometric / aerodynamic),
- crosswind influences,
- driving force and stroke,
- mounting site at the window frame and casement frame.
SAFETY INSTRUCTIONS

It is important to follow these instructions for the safety of persons. These instructions shall be kept in a safe place for the entire service life of the products.

Risk of crushing and entrapment! Window can close automatically!
The integrated load cut-off stops the drive during closing and opening when the drive is overloaded.
The compressive force is absolutely sufficient to crush fingers in case of carelessness.

Area of application
The drive shall only be used according to its intended use. For additional applications consult the manufacturer or his authorized dealer.

Do not misuse the drive for other lifting operations! Do not allow children to play with this drive or its regulating and / or control units, including the remote control!

Always check whether the system complies with current regulations. Special attention must be paid to the opening width, the opening area, the opening time and the opening speed of the window, the temperature range of the drives / external devices and cables as well as the cross section of the connecting cables as function of the cable length and power consumption.

All devices must be permanently protected from dirt and moisture, if the drive is not explicitly suitable for use in wet areas (see technical data).

Installation
These instructions address expert and safety-conscious electricians and / or qualified personnel knowledgeable in electrical and mechanical drive installation.

The safe operation, avoidance of injury to persons and damage to property, as well as risks, is only guaranteed by proper installation and setting according to these installation instructions.

All specifications for installation must be checked independently and, if necessary, adjusted at the installation site. The connection assignment, the electrical supply data (see machine plate) and performance limits (see technical data) as well as the mounting and installation instructions of the drive must be strictly observed and adhered to!

Never connect 24 V DC drives to 230 V AC mains voltage!

Danger to life!

Do not reach into the window rabbet or the operating element (chain or spindle) during installation and operation! Ensure that, based on the installation position and the opening movement of the casement, persons cannot be trapped between the driven part of the window and surrounding fixed components (e.g. wall).

Mounting material
The required mounting material must to fit with the drive and occurring load and, if necessary, supplemented.

Before installing the drive, check whether the casement is in good mechanical condition, the weight in balance and whether it opens and closes easily!

Danger spots by crush and shear points

<table>
<thead>
<tr>
<th>Side-hung</th>
<th>Bottom-hung</th>
<th>Roof windows / skyskylight domes</th>
<th>Louvre windows</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Side-hung" /></td>
<td><img src="image" alt="Bottom-hung" /></td>
<td><img src="image" alt="Roof windows" /></td>
<td><img src="image" alt="Louvre windows" /></td>
</tr>
</tbody>
</table>

Danger spots: crush and shear points according to DIN EN 60335-2-103
Crush and shear points
To avoid injuries, crushing and shear points between casement and frame must be secured against entrapment up to an installation height of 2.5 meters above the floor with appropriate measures. This can be achieved e.g. by using contact-based or contactless protective devices against entrapment, which stop the motion through contact or through interruption by a person. At a force higher than 150 N at the main closing edge the motion must stop within 20 mm. A warning symbol at the opening element must indicate this clearly.

Unintentional or independent opening or falling
Casements are to be hinged or secured such way that in case one of the mounting elements fails it will not crash / slam down or move in an uncontrolled manner by e.g. using double suspensions, safety scissors, casement stays. Tilting windows shall be equipped with safety scissors or similar devices to avoid damages and risks of injury for persons through improper installation and operation. The safety scissors must be adjusted to the opening stroke of the drive (see technical data) to avoid blocking. The opening width of the safety scissors must be bigger than the drive stroke.

The movable casement must be secured against unintentional or independent opening as well as falling down.

Routing cables and electrical connection
Routing or installing of electrical cables and connections may be performed only by specialist companies. Never operate drives, control units, operating elements and sensors at operating voltages and connections contrary to the specifications of the manufacturer.

All relevant instructions shall be observed for the installation, specifically:
• VDE 0100 Setting up high-voltage systems up to 1000 V
• VDE 0815 Wiring cables
• Specimen Guideline on Conduits German designation (MLAR).

24V DC drives may only be connected to power supply sources that comply with SELV specifications.

In the case of tandem / multiple operation of drives connected in series, the cross-section of the connection cable must be checked autonomously, depending on the total current consumption of the drive system.

Damaged mains supply lines of drives with plug connectors may only be replaced by the manufacturer or qualified service / maintenance personnel!

Power cables which are fixed to the drive casing cannot be replaced. If the cable is damaged the device must be scrapped!

The types of cable, cable lengths and cross-sections shall be selected in accordance with the manufacturer’s technical data. If necessary, the cable types shall be coordinated with the competent local authorities and energy supply companies. Low-voltage lines (24 V DC) shall be routed separate from the high-voltage lines. Flexible cables may not be flush-mounted. Freely suspended cables shall be equipped with strain reliefs.

Cables must be laid such way that they cannot be sheared off, twisted or bent during operation. Drive cables laid inside window profiles must be protected by insulating tubes with a sufficient temperature resistance. Through holes shall be equipped with cable sleeves!

Clamping points shall be checked for tightness of threaded connections and cable ends. Access to junction boxes, clamping points and external drive control boxes shall be ensured for maintenance work.
Commissioning, operation and maintenance
After the installation and after each modification in the set up all functions shall be checked with a trial run. It shall be ensured that drive and casement are set correctly and that security systems, if available, are functioning properly. After the installation of the system is completed the end-user shall be introduced to all important operating steps. If necessary, he must be advised of all remaining risks / dangers. The end-user shall be specifically instructed that no additional forces, except pushing and pulling forces in the opening and closing direction of the casement, may be applied to the spindle, chain or lever of the drive.

Post warning signs!

During cleaning and maintenance works and while exchanging parts, all poles of the drive must be disconnected from the power supply and secured against unintentional reactivation.

Other persons must be kept away from the casement when a hold-to-run switch (pushbutton) is operated or when a window, which has been opened by a smoke and heat exhaust system, is closing!

The operating element of hold-to-run switches must be installed within direct view from the window, but apart from moving elements. If the switch is not a key-operated switch it must be installed at a minimum height of 1,5 m and inaccessible to the public!

Do not allow children to play with permanently mounted control devices and keep remote controls out of reach for children!

During cleaning, maintenance work and while exchanging parts the drive must be completely disconnected from the power supply and secured against unintentional reactivation.

Do not actuate the drive or the casement when repair or re-setting works are performed!

Replacement parts, fasteners and controls
The drive shall only be operated with control devices from the same manufacturer. There is no liability, warranty or customer service if third-party parts are used. Exclusively original replacement parts of the manufacturer shall be used for mounting elements or expansions.

Ambient conditions
The product may not be subjected to impacts or falls, or to vibrations, moisture, aggressive vapors or other harmful environments, unless the manufacturer released it for one or more of these environmental conditions.

- Operation:
  Ambient temperature:  -5 °C … +60°C
  Relative humidity:   < 90% less 20°C;
                    < 50% less 40°C;
                    no formation of condensation

Observe temperature range during installation!

- Transport / Storage:
  Storage temperature:  -5°C … +40°C
  Relative humidity:   < 60%

Accident prevention regulations and workmen’s compensation insurance guidelines
For work on or in a building or building part the provisions and instructions of the respective accident prevention regulations (local workmen’s compensation insurance guidelines) shall be observed and adhered to.

Declaration of Conformity and of Incorporation
The drive is manufactured and inspected in accordance with European guidelines. The respective Declaration of Conformity and of Incorporation is on hand.

In case that the use of the drive differs from the intended use, a risk evaluation for the power operated window shall be performed and a Declaration of Conformity according Machinery Directive 2006 / 42 / EG issued.
**Application:** natural ventilation, RWA  
**Mainly for:** supply air openings  
**Internal Intelligent Control Electronics S12**  
**Programmable contact for opener**  
**Unified plug solution for all AUMÜLLER chain drives and AUMÜLLER folding arm drives**

**Options**  
- Programmable special functions  
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with locking drives (S3 / S12)  
- Various customised programmings on request

**TECHNICAL DATA**

- **U_n**: Rated voltage 24V DC (19 V ... 28 V)  
- **I_n**: Rated current 1,0 A  
- **I_c**: Cut-off current 1,4 A  
- **P_n**: Rated power 24 W  
- **DC Duty cycle**: 5 cycles (ED 30 % - ON: 3 min. / OFF: 7 min.)  
- **Protection rating**: IP 32  
- **Ambient temperature range**: -5 °C ... +60 °C  
- **M_o**: Torque OPEN 215 Nm (~600 N)  
- **M_c**: Torque CLOSE 215 Nm (~600 N)  
- **F_H**: Pullout force no connection to the moving parts (roll)  
- **Lever arm**: aluminium (RAL9006) with plastic roll  
- **Connecting cable with plug**: non-halogen, grey 5 x 0,5 mm², ~ 3 m  
- **Running time (0° - 90°)**: 45 s (2,0°/s)  
- **Window-opening angel**: 0° – 93° (± 5 %)  
- **L**: Length 421 mm  
- **Sound pressure level A**: ≤ 70 dB (A)  

**ORDER DATA**

<table>
<thead>
<tr>
<th></th>
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<th></th>
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<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>0° – 93°</td>
<td>421</td>
<td>FTA600 R S12 24V</td>
<td>E6/C-0</td>
<td>1</td>
<td>524144</td>
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</tbody>
</table>

**ACCESSORIES**

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<tr>
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<th>PU / pcs.</th>
<th>Part.-No.</th>
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<tbody>
<tr>
<td>K88 Frame bracket FTA600 R</td>
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<td>524156</td>
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</table>

**OPTIONS**

**Special model**  
**Drive housing painted/powder coated in other RAL colours**

Specify at order stage:  
**Microprocessor programming S12**  
**Electronic stroke reduction 24V S12**  
**Programming drives 24V / 230V S12**

**Optional accessories**  
**Configuration module for synchronised multi-drive systems**  
**PU / pcs.**  
**Part.-No.**
DATA SHEET FTA600 DF S12 24V DC

- Application: natural ventilation, RWA, ferralux®-NRWG
- Mainly for opening and closing of side-hung inward opening windows
- Internal Intelligent Control Electronics S12
- Programmable contact for feedback
- Unified plug solution for all Aumüller chain drives and Aumüller folding arm drives

**Options**
- Programmable special functions
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with locking drives (S3 / S12)
- Various customised programmings on request

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>$U_n$ Rated voltage</td>
<td>24 V DC (19 V ... 28 V)</td>
</tr>
<tr>
<td>$I_n$ Rated current</td>
<td>1.0 A</td>
</tr>
<tr>
<td>$I_a$ Cut-off current</td>
<td>1.4 A</td>
</tr>
<tr>
<td>$P_n$ Rated power</td>
<td>20 W</td>
</tr>
<tr>
<td>DC Duty cycle</td>
<td>5 cycles (ED 30 % - ON: 3 min. / OFF: 7 min.)</td>
</tr>
<tr>
<td>Protection rating</td>
<td>IP 32</td>
</tr>
<tr>
<td>Ambient temperature range</td>
<td>-5 °C ... +60 °C</td>
</tr>
<tr>
<td>$M_{OPEN}$ Torque OPEN</td>
<td>215 Nm (~600 N)</td>
</tr>
<tr>
<td>$M_{CLOSE}$ Torque CLOSE</td>
<td>215 Nm (~600 N)</td>
</tr>
<tr>
<td>$F_{PULLOUT}$ Pullout force</td>
<td>3000 N (fastening depended)</td>
</tr>
<tr>
<td>Lever arm</td>
<td>aluminium (RAL9006)</td>
</tr>
<tr>
<td>Connecting cable with plug</td>
<td>non-halogen, grey 5 x 0.5 mm², ~ 3 m</td>
</tr>
<tr>
<td>$t$ Running time (0° - 90°)</td>
<td>$\Delta_45$ s (2.0°/s) $\Delta_45$ s (2.0°/s)</td>
</tr>
<tr>
<td>$s$ Window-opening angel</td>
<td>0° – 93° (± 5 %)</td>
</tr>
<tr>
<td>$L$ Length</td>
<td>421 mm</td>
</tr>
<tr>
<td>Potential free contact</td>
<td>max. 24V DC / 0.5A programmable</td>
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<tr>
<td>Sound pressure level A</td>
<td>$\leq$ 70 dB (A)</td>
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**ORDER DATA**

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<td>FTA600 DF S12 24V</td>
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**OPTIONS**

Special model

**Drive housing painted/powder coated in other RAL colours**

Specify at order stage: 516020 + 516004

**Microprocessor programming S12**

- Electronic stroke reduction 24V S12
  - 1 524190
- Programming drives 24V / 230V S12
  - 1 524180

**Optional accessories**

<table>
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<th>PU / pcs.</th>
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<tr>
<td>Configuration module for synchronised multi-drive systems</td>
<td>1 524177</td>
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</table>
DATA SHEET FTA600 GF S12 24V DC

- Application: natural ventilation, RWA, ferralex®-NRWG
- Mainly for opening and closing of side-hung outward opening windows
- Internal Intelligent Control Electronics S12
- Programmable contact for feedback
- Unified plug solution for all AUMÜLLER chain drives and AUMÜLLER folding arm drives

Options
- Programmable special functions
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with locking drives (S3 / S12)
- Various customised programmings on request

TECHNICAL DATA

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<tr>
<td>$U_n$</td>
<td>24V DC (19 V ... 28 V)</td>
</tr>
<tr>
<td>$I_n$</td>
<td>1,0 A</td>
</tr>
<tr>
<td>$I_c$</td>
<td>1,4 A</td>
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<tr>
<td>$P_n$</td>
<td>20 W</td>
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<td>DC Duty cycle</td>
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<td>Ambient temperature range</td>
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<tr>
<td>$M_a$</td>
<td>215 Nm (~600 N)</td>
</tr>
<tr>
<td>$M_c$</td>
<td>215 Nm (~600 N)</td>
</tr>
<tr>
<td>$F_{uu}$</td>
<td>3000 N (fastening depended)</td>
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<tr>
<td>Lever arm</td>
<td>aluminium (RAL9006)</td>
</tr>
<tr>
<td>Connecting cable with plug</td>
<td>non-halogen, grey 5 x 0.5 mm², ~ 3 m</td>
</tr>
<tr>
<td>$t$</td>
<td>45 s (2.0°/s)</td>
</tr>
<tr>
<td>$s$</td>
<td>45 s (2.0°/s)</td>
</tr>
<tr>
<td>$L$</td>
<td>455 mm</td>
</tr>
<tr>
<td>Potential free contact</td>
<td>max. 24V DC / 0.5A programmable</td>
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<tr>
<td>Sound pressure level A</td>
<td>≤ 70 dB (A)</td>
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ORDER DATA

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<td>$s$ [DEG]</td>
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EXPLANATIONS ON THE PRODUCT LABEL

The product label informs about:
- manufacturer’s address
- article reference number and name
- technical characteristics
- date of manufacturing with firmware version
- certifications
- serial number

NOTE

Never install and operate damaged products.

In the event of any complaints, please indicate the product serial number (SN) (see product label).
## Areas of Application and Casement Sizes

<table>
<thead>
<tr>
<th>Areas of Application and Casement Sizes</th>
<th>Floor-to-ceiling windows - inward opening</th>
<th>Floor-to-ceiling windows - outward opening</th>
<th>Roof window - inward opening</th>
<th>Roof window - outward opening</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hinge-side mounting at the upper side closing edge</td>
<td>Hinge-side mounting at the upper side closing edge</td>
<td>Hinge-side mounting at the side closing edges</td>
<td>Opposite hinge side mounting at the side closing edges</td>
<td></td>
</tr>
<tr>
<td><strong>Space on the frame:</strong></td>
<td><strong>above min. 56 / max. 106 mm</strong></td>
<td><strong>above min. 40 mm</strong></td>
<td><strong>above min. 48 mm</strong></td>
<td><strong>min. 60 mm on the frame, min. 40 mm on the casement</strong></td>
</tr>
<tr>
<td>casement width:</td>
<td>&lt; 1200 mm</td>
<td>&lt; 1200 mm</td>
<td>&lt; 1200 mm</td>
<td>&lt; 1200 mm</td>
</tr>
<tr>
<td>casement height:</td>
<td>&lt; 2000 mm</td>
<td>&lt; 2000 mm</td>
<td>&lt; 1500 mm/solo</td>
<td>&lt; 1500 mm/solo</td>
</tr>
<tr>
<td>total weight:</td>
<td>&lt; 100 kg</td>
<td>&lt; 100 kg</td>
<td>&lt; 100 kg</td>
<td>&lt; 100 kg</td>
</tr>
</tbody>
</table>

- with K88 frame bracket FTA600 R
- without casement bracket
- with K103 frame bracket FTA600 DF
- with K104 frame bracket FTA600 GF
**INSTALLATION STEP 1: INSPECTION BEFORE THE INSTALLATION**

**Warning**

Important instructions for a safe installation. Observe all instructions, wrong installation may result in serious injury!

**Storage of drives at the construction site**

Protective measures against damages, dust, moisture or contamination shall be taken. Store drives immediately only in dry and well ventilated rooms.

**Inspection of drives before installation**

Check drives and window before installation for good mechanical condition and completeness. The chains / spindles of the drives must be extendable or retractable easily. The casement must run smoothly and the weight must be in balance.

We recommend the use of our test kit for the inspection of drives with the rated voltage 24V = / 230V – (see table below). Damaged products may not be operated under any circumstance.

**Test kit for drives**

<table>
<thead>
<tr>
<th>Order number:</th>
<th>533981</th>
</tr>
</thead>
<tbody>
<tr>
<td>Application:</td>
<td>Test kit to check running direction and communication of drives 24V DC or 230V AC (including batteries)</td>
</tr>
<tr>
<td>Supply voltage:</td>
<td>230V AC</td>
</tr>
<tr>
<td>Drive types:</td>
<td>24V DC / 230V AC</td>
</tr>
<tr>
<td>Drive current:</td>
<td>max. 3 A</td>
</tr>
<tr>
<td>Display:</td>
<td>drive current, battery charge</td>
</tr>
<tr>
<td>Ambient temperature:</td>
<td>-5 °C ... + 40 °C</td>
</tr>
<tr>
<td>Plastic housing:</td>
<td>250 x 220 x 210 mm</td>
</tr>
<tr>
<td>Weight:</td>
<td>approx. 3.6 kg</td>
</tr>
<tr>
<td>Feature / equipment:</td>
<td>Control elements: 2 switches + 1 button</td>
</tr>
</tbody>
</table>

The test procedure of drives may only be performed on a non-slip and secured mat or a test fixture. During the test run the test element must not be interfered with. The test may only be conducted by or under the supervision of expert personnel.

For testing chain drives the chain must be extended and retracted at an angle of approx. 90°. The spindle tubes of spindle drives in round housing tubes must be secured against independent spinning before starting the test to avoid deviations in the position encoder.

**Inspection of the intended use**

The planned use of the drive must be checked for compliance with its intended use. If used otherwise the liability and warranty claim expires.

**Predictable misuse**

It is imperative that foreseeable misuse of drives is avoided! Here are a few examples:
- do not connect 24 V DC drives to a 230 V AC mains voltage,
- observe synchronous run and sequence control by drives with multiple interconnection,
- use drives only indoors,
- avoid additional force influences, e.g. transverse forces.

**Testing mechanical requirements**

Prior to the start of the installation check whether:
- the support surface and the profile static for the load transmission is sufficient,
- a support construction for the secure fastening of the drives is required,
- cold bridges (thermal separation) are avoidable at action points,
- there is sufficient space for the swivel movement of the drive.

If not, counter measures must be taken!

The support surface of the frame brackets or casement brackets must rest completely on the window or frame profile. There must be no tilting of the fastening elements during extension and retraction of the drives. A safe and solid fastening must be ensured at the window profile.

It is imperative that the sufficiently mechanical stiffness of the fastener type as well as of the swivel range of the drive is observed.

If this is not guaranteed another type of fastening or another type of drive must be selected.

**Note**

**Warning**

Important instructions for a safe installation. Observe all instructions, wrong installation may result in serious injury!
**INSTALLATION STEP 2: INSTALLATION PREREQUISITE AND INSTALLATION PREPARATION**

The following conditions must be fulfilled for the installation of the drives so they can be properly assembled with other parts and constructed to a complete machine at the window without impairing the safety and health of persons:

1. The design of the drive must fulfill the requirements.
2. The fastening accessories (casement brackets or frame brackets) must fit the window profile; the profile-dependent hole lay-out must be complied with.
3. The space required for the installation of the drive on the frame and casement profile must be sufficient.
4. The window must be in perfect mechanical condition before the installation. It should open and close easily.
5. The fastening material for the installation of the drive must fit the window material (see table).

### Check window data on site
- Measure FAB and FAH.
- Check / calculate weight of casement. If unknown, it can be determined approximately with the following formula:

\[
G \text{ (CaseMENT weight)} = FAB \times FAH \times \text{Glass thickness} \times 2.5 \times 1.1
\]

- Check / calculate the required drive force and compare with drive data. If unknown, it can be determined approximately with the following formula:

\[
F [N] = 5.4 \times G [kg] \times s [m] / a [m]
\]

\[
F [N] = 5.4 \times G [kg] \times FAH [m] / a [m]
\]

- **a** = Distance of action point to hinges
- **F** = Drive force
- **s** = Stroke

### Scope of delivery:
Prior to assembly, check items quantity in the delivery for completeness.

<table>
<thead>
<tr>
<th>Wood windows</th>
<th>Wood screws:</th>
</tr>
</thead>
<tbody>
<tr>
<td>i.e. DIN 96, DIN 7996, DIN 571</td>
<td></td>
</tr>
<tr>
<td>round head with slot,</td>
<td></td>
</tr>
<tr>
<td>round head with cross,</td>
<td></td>
</tr>
<tr>
<td>hex head, special type</td>
<td></td>
</tr>
</tbody>
</table>

| Self-tapping screws, thread screws, sheet-metal screws |
| i.e. ISO 4762, ISO 4017, ISO 7049, ISO 7085, DIN 7500 |
| cylinder head with hex socket, internal serration (Torx), Phillips head or external hex head |
| blind rivet nut |

| Screws for plastic |
| i.e. DIN 95606, DIN 95607, ISO 7049, ISO 7085, DIN 7500 |
| round head with cross, external hex head, Torx |

### Tools required
- Marker,
- Grains,
- Hammer,
- Knife,
- Screwdriver (cross, Torx),
- Hexagonal wrench,
- Torque wrench,
- Power drill,
- Threadlock adhesive,
- possibly a tool for blind rivet nuts.

---

**Assembly and Commissioning Instructions**

**AUMÜLLER-Click plug solution**

**Warning sign sticker**

„Risk of entrapment“ (1x)

**Only at:** FTA600 GF

1x Slide rail 450 mm
1x Slide 40 x 20
1x Connector 40 x 20 x 20 mm
1x Bolt ø12 x 20 mm
1x Screw M6 x 25
1x Circlip DIN 472
2x Screw M4 x 8
2x Lock washer DIN 127
**INSTALLATION STEP 3:** Drill holes according to mounting variants

- Determine fastenings.
- Produce drill holes with appropriate cross-section. For the mounting dimensions please refer to the following hole layout drawings or project-specific documents and drawings.
- Secure fasteners against loosening; e.g. by applying removable thread-locking compound such as “Loctite”.

![Diagram: Secure fasteners against loosening]

Carefully clear away drilling swarms to prevent seals from being damaged. Avoid surface scratches, for example by using masking tape.

**INSTALLATION STEP 4A:** FTA600 R - Opposite hinge side mounting - outward opening floor-to-ceiling windows

- Fasten folding arm drive FTA600 R with screws (M5) on the frame.
- Make sure they are parallel to frame.

| Opening angle, $\alpha \sim 90^\circ$, profile depth „PT” and hinge dimension „B” |
|---------------------------------|---|---|---|
| “X” mm | “B” mm | “PT” mm |
| 80 | 22 | 40 |
| 90 | 22 | 50 |
| 100 | 22 | 60 |
| 105 | 22 | 65 |
| 110 | 22 | 70 |
| 115 | 22 | 75 |
| 120 | 22 | 80 |
| 90 | 36 | 40 |
| 100 | 36 | 50 |
| 105 | 36 | 60 |
| 110 | 36 | 65 |
| 115 | 36 | 70 |
| 120 | 36 | 75 |
| 125 | 36 | 80 |

Ensure that the role of the folding arm drive FTA600 R - when opening and closing - is based on the floor-to-ceiling windows! Optionally, use a closer.
**INSTALLATION STEP 4B:**

- Screw the angle 1 of frame bracket K88 at the frame (M5).
- Fasten folding arm drive FTA600 R on the angle 1 - with the screws 4.

⚠️ Make sure they are parallel to frame.

---

**K88 frame bracket FTA600 R**

- 1x Angle, L = 422
  - 50 x 40 x 4
- 2x Angle, L = 100
  - 50 x 75 x 5 with slots
- 3x Angle, L = 100
  - 50 x 75 x 5
- 4x Screw M5 x 45
- 3x Screw M5 x 12
- 3x Lock washer DIN 6797

---

**Mount angle 1 upwards**

- Space at the frame: 92 - 106 mm

**Mount angle 1 down**

- Space at the frame: 56 - 70 mm

---

**Mount angle 1**

- Mount angle 1 upwards
- Mount angle 1 down

---

- for inward and outward opening floor-to-ceiling windows
- on the hinge-side (frame NSK)
- opposite the hinge-side (frame NSK)

- Screw the angle 2 of frame bracket K88 at the leaf (M5).
- Fasten and adjust the angle 3 - with screws 5 and lock washers 6.

⚠️ Ensure that the role of the folding arm drive FTA600 R - when opening and closing - is based on the angle 3 K88!
Measure depending on the opening angle "α ~90°", window overlap "FÜ" and hinge dimension "B"

Ensure that the role of the folding arm drive FTA600 R - when opening and closing - is based on the angle K88!

Flow diagram FTA600 R

After application of the voltage, the floor-to-ceiling windows lock contact is activated for 10 seconds. With a delay of about 5 seconds, the drive arm of the folding arm drives FTA600 R starts moving and opens to an angle of max. 93°. During the closing operation, the floor-to-ceiling window lock contact is not activated.
Installation step 4c: FTA600 DF - Hinge-side - Inward opening side-hinge window

- Screw the angle 1 of frame bracket K103 at the frame (M5).
- Fasten folding arm drive FTA600 DF on the angle 1 - with the screws 9.

⚠️ Make sure they are parallel to casement edge.

Measure “X”: See table on the following page

1. Hole layout for F1 casement bracket

2. K103 frame bracket FTA600 DF

- for inward opening windows
- on the hinge-side (frame NSK)
Screw the casement bracket F1 5 of frame bracket K103 at the frame (M5).

Using the screw 6 and washer 7 - fasten bolt 2 and lever arm 5 on the folding arm drive FTA600 DF.

Turn the nut 7 on the eyebolt 4.

Using the eyebolt 4 and connect the casement bracket F1 5 with the lever arm 3.

Adjust the eyebolt 4 - depending of the window overlap (FÜ).

Opening angle \( \alpha \) as a function of the hinge dimension \( B \):

<table>
<thead>
<tr>
<th>( \alpha )</th>
<th>( X )</th>
</tr>
</thead>
<tbody>
<tr>
<td>84°</td>
<td>-35 mm</td>
</tr>
<tr>
<td>83°</td>
<td>-30 mm</td>
</tr>
<tr>
<td>82°</td>
<td>-20 mm</td>
</tr>
<tr>
<td>81°</td>
<td>-15 mm</td>
</tr>
<tr>
<td>81°</td>
<td>-10 mm</td>
</tr>
<tr>
<td>79°</td>
<td>0 mm</td>
</tr>
<tr>
<td>77°</td>
<td>10 mm</td>
</tr>
<tr>
<td>76°</td>
<td>20 mm</td>
</tr>
<tr>
<td>75°</td>
<td>30 mm</td>
</tr>
</tbody>
</table>

Note power transmission on the hinge and frame.
INSTALLATION STEP 4d: FTA600 GF

- OPPOSITE HINGE SIDE MOUNTING
- OUTWARD OPENING SIDE-HUNG WINDOW

- Screw the angle 1 of frame bracket K104 at the frame (M5).
- Fasten folding arm drive FTA600 GF on the angle 1 - with the screws 2.

Make sure they are parallel to casement edge.

Measure "X": See table on the following page

- Fit slide rail 3 with screws (M4) at the casement.
- Using the screws 6 and lock washers 7 and mount the slide 4 on the connector 5.

For outward opening windows
- opposite the hinge-side (frame NSK)

<table>
<thead>
<tr>
<th>Parts</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1x Angle, L = 422</td>
</tr>
<tr>
<td></td>
<td>120 x 60 x 6</td>
</tr>
<tr>
<td>2</td>
<td>4x Screw M5 x 45</td>
</tr>
<tr>
<td>3</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td></td>
</tr>
</tbody>
</table>

K104 frame bracket FTA600 GF
Push bolt 3 in the connector 5.
Insert this module 4 5 6 7 8 in slide rail 3.
Using the screw 9 - and mount the drive arm 11 of the folding arm drive FTA600 GF - on the bolt 8.
Keeping a distance of 2 mm.
Screw 9 must be secured with "Loctite".

Insert the circlip 10 - for stabilization - in the drill hole.

Keeping a distance of 2 mm - between drive arm 11 und connector 5.

Opening angle \( \alpha \) depending on the profile depth \( PT \) and hinge dimension \( B \)

<table>
<thead>
<tr>
<th>( \alpha )</th>
<th>( PT )</th>
<th>( X )</th>
</tr>
</thead>
<tbody>
<tr>
<td>90°</td>
<td>65 mm</td>
<td>115 mm</td>
</tr>
<tr>
<td>90°</td>
<td>75 mm</td>
<td>125 mm</td>
</tr>
<tr>
<td>90°</td>
<td>65 mm</td>
<td>125 mm</td>
</tr>
<tr>
<td>90°</td>
<td>75 mm</td>
<td>135 mm</td>
</tr>
</tbody>
</table>

Hinge dimension \( B \):
- 10 bis 22 mm: 0 bis 10 mm
- 10 bis 22 mm: 10 bis 22 mm
- 10 bis 22 mm: 20 bis 30 mm

Pattern A - A

View from inside

Window
**INSTALLATION STEP 5: CABLE ROUTING ON THE CASEMENT OR FRAME**

**Cable routing on or in the casement**

Connection cable routing on the casement:
- Cable must be protected against damage (shearing-off, kinking, splitting), i.e. by using bushings.

Upon removal of the glazing bead is the danger that the glass may fall.

<table>
<thead>
<tr>
<th>Cable crossover without protective cable hose</th>
<th>Cable crossover with protective cable hose</th>
</tr>
</thead>
<tbody>
<tr>
<td>![Diagram of cable crossover without protective cable hose](BD AK)</td>
<td>![Diagram of cable crossover with protective cable hose](BD protective cable hose)</td>
</tr>
</tbody>
</table>

Connection cable routing on the hinge side:
- Make sure that during opening or closing procedure the cable will not be damaged by shearing-off, kinking, crushing.
- Protect cable feedthrough in profile e.g. by using cable bushings, cable transitions.

**Cable routing on the frame**

Connection cable routing on the frame or transom:
- Cable must be protected against damage (shearing-off, kinking, splitting), i.e. by using bushings.
**Installation Step 6: Electric Connection**

Make sure when establishing the connection that there is no voltage at the terminals! Unused wires must be safely insulated!

The running direction of the drive may be changed by interchanging (polarity reversal) the wires „BN – (brown)“ - „BU – (blue)“.

### Connection Assignment (not for drives with FTA600 R)

<table>
<thead>
<tr>
<th>Colour</th>
<th>DIN IEC 757</th>
</tr>
</thead>
<tbody>
<tr>
<td>black</td>
<td>BK</td>
</tr>
<tr>
<td>white</td>
<td>WH</td>
</tr>
<tr>
<td>brown</td>
<td>BN</td>
</tr>
<tr>
<td>blue</td>
<td>BU</td>
</tr>
<tr>
<td>green / yellow</td>
<td>GN / YE</td>
</tr>
<tr>
<td>green</td>
<td>GN</td>
</tr>
<tr>
<td>violet</td>
<td>VT</td>
</tr>
<tr>
<td>grey</td>
<td>GY</td>
</tr>
</tbody>
</table>

**Wire Colour Coding**

**Direction of Travel**

<table>
<thead>
<tr>
<th>Open</th>
<th>Close</th>
</tr>
</thead>
<tbody>
<tr>
<td>+</td>
<td>-</td>
</tr>
</tbody>
</table>

**Polarity Reversal**

**Connection for drives with FTA600R**

**Multi-drive operation with M-COM**

- WH is used for communication (in systems with synchronized multi-drive operation).
- Standard CLOSE / Optional OPEN: contact max. 24 V, 500 mA (min. 10 mA)

### Multi-drive operation with master and slave

**WH** is used for communication, with synchronized multi-drive operation.

Optional: 1 to 4 drives and max. 2 locking drives are possible.

---

**Make sure when establishing the connection that there is no voltage at the terminals! Unused wires must be safely insulated!**

---

**Electrical Connection**

**Direction of travel**

- Open: +
- Close: -

**Standard CLOSE / Optional OPEN:**
- Contact max. 24 V, 500 mA (min. 10 mA)

**Open 24 V DC**
- Contact max. 40 V, 500 mA

**WH** is used for communication (in systems with synchronized multi-drive operation).

---

**WH connection. Drives do not work, if not connected.**

**Multi-drive operation with master and slave**

**WH** is used for communication, with synchronized multi-drive operation.

Optional: 1 to 4 drives and max. 2 locking drives are possible.
AUMÜLLER-Click plug solution - SITE-SUPPLIED CUSTOMISED CONSTRUCTION

The AUMÜLLER-Click plug solution enabling the use of site-supplied cable. It simplifies assembly and the electrical connection of the drives.

- Loosen the screws 2 and remove the housing cover 1.

**Note**

Locking hooks - at the housing cover 1 - prevent withdrawal of the plug under tensile load.

- On the underside of the plug housing 3 are two openings for releasing the locking hooks. Push locking hook with a screwdriver inwards - and depress simultaneously.

**Note**

Five terminals 4 to 1.5 mm². The performances (especially the fire behavior) of locally provided cables, must be checked on own responsibility on compliance with the application-specific local regulations!

**Connection assignment**

<table>
<thead>
<tr>
<th>Function</th>
<th>Colour</th>
<th>DIN IEC 757</th>
</tr>
</thead>
<tbody>
<tr>
<td>OPEN / CLOSE</td>
<td>blue</td>
<td>BU</td>
</tr>
<tr>
<td>OPEN / CLOSE</td>
<td>brown</td>
<td>BN</td>
</tr>
<tr>
<td>Data</td>
<td>white</td>
<td>WH</td>
</tr>
<tr>
<td>Rel: NO</td>
<td>violet</td>
<td>VT</td>
</tr>
<tr>
<td>Rel: NO</td>
<td>green</td>
<td>GN</td>
</tr>
</tbody>
</table>
### M-COM (Main control unit)

<table>
<thead>
<tr>
<th>Order number:</th>
<th>524177</th>
</tr>
</thead>
<tbody>
<tr>
<td>Application:</td>
<td></td>
</tr>
<tr>
<td>Rated voltage:</td>
<td>24V DC +/-20%, (max. 2 Vss)</td>
</tr>
<tr>
<td>Current consumption</td>
<td>&lt;12 mA</td>
</tr>
<tr>
<td>Drive type:</td>
<td>S12</td>
</tr>
<tr>
<td>Protection class:</td>
<td>IP30 rubber jacket</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>0 °C ... + 70 °C</td>
</tr>
<tr>
<td>Dimensions:</td>
<td>45 x 17 x 6 mm</td>
</tr>
<tr>
<td>Connecting wires:</td>
<td>3 wires 0,5 mm² x 50 mm</td>
</tr>
</tbody>
</table>

**Feature / Equipment:**
- Printed circuit board with connecting wires for integration in site-supplied junction box.

### UniPC with configuration interface

<table>
<thead>
<tr>
<th>Order number:</th>
<th>524178</th>
</tr>
</thead>
<tbody>
<tr>
<td>Application:</td>
<td>Hard- and software for configuration of drives supplied by Aumüller GmbH</td>
</tr>
<tr>
<td>Rated voltage:</td>
<td>24V DC +/-20%</td>
</tr>
<tr>
<td>Parameterizable drives:</td>
<td>24V DC type MP, S3, S12, S12 V.2</td>
</tr>
<tr>
<td>Scope of delivery:</td>
<td>software UniPC (Downloadlink *), Interface &quot;ParInt&quot;, USB cable, connection cable</td>
</tr>
</tbody>
</table>

* http://www.aumuller-gmbh.de/Downloads

**Features / Equipment:**
- Power supply 24V DC is not included in the scope of delivery!
- Any extended settings require a software licence.
- Any reconfiguration of a drive is entirely at the user’s own risk and responsibility.

### Cable junction box (for renewal)

<table>
<thead>
<tr>
<th>Order number:</th>
<th>513344</th>
</tr>
</thead>
<tbody>
<tr>
<td>Application:</td>
<td>to extend a drive cable</td>
</tr>
<tr>
<td>Rated voltage:</td>
<td>only for „safety extra low voltage“ to max. 50V DC/AC</td>
</tr>
<tr>
<td>Material:</td>
<td>stainless steel (V2A)</td>
</tr>
<tr>
<td>Protection class:</td>
<td>IP 40</td>
</tr>
<tr>
<td>Dimensions:</td>
<td>25 x 27 x 150 mm</td>
</tr>
<tr>
<td>Equipment:</td>
<td>with cable gland (grey) including strain relief, with 2 loose ceramic terminals (bipolar).</td>
</tr>
</tbody>
</table>

### Aumüller-Click plug solution

| Order number:      | 501250 - 1 m cable length - 24 V DC |
|--------------------| 501258 - 2 m cable length - 24 V DC |
| Application:       | Unified plug solution for all Aumüller chain drives and Aumüller folding arm drives |
| Rated voltage:     | 24V DC (± 20 %), max. 2 Vpp |
| Connecting cable:  | non-halogen, grey 5 x 0,5 mm² |
| Terminal:          | to 1,5 mm² - 5 pieces |

- Flexible cable length
- Connect multiple drives in series connection
- Torsion-plug
- Locking hooks prevent withdrawal of the plug under tensile load
- Strain relief according DIN EN 60335-1 by screwing the housing halves
**INSTALLATION STEP 7: SUPPLY LINES OF CONTROL UNIT TO THE DRIVES**

Observe current regulations and guidelines e.g. DIN 4102-12 regarding the “Fire behavior of building materials-circuit integrity maintenance of electric cable systems” (E30, E60, E90) and the “Specimen Guideline on Conduits German designation - MLAR”, and also prescribed constructional regulations!

For safety reasons a cable of the next higher wire cross section should be selected.

**RECOMMENDATION**

| Formula to calculate |  
|----------------------|----|
| the required wire cross-section of a supply line |  
| $A_{\text{mm}^2} = \frac{I_{\text{A} (\text{total})} \cdot L_{\text{m} (\text{length supply line})} \cdot 2}{20 \text{V} (\text{voltage drop}) \cdot 56 \text{ m} / (\Omega \cdot \text{mm}^2)}$ |  
| Calculation example |  
| Available data: |  
| • cut-off current per drive (i.e. 2 x 4.0A) from data sheet |  
| • length to be bridged from the last window to the control unit (i.e. 10 meters) |  
| $A = \frac{(2 \cdot 4.0A) \cdot 10m \cdot 2}{20V \cdot 56m / (\Omega \cdot \text{mm}^2)}$ |  
| $A = 1.42\text{mm}^2 \rightarrow 1.5\text{mm}^2$ chosen |  

**Laying and connecting the drive cable**

- Avoid extreme temperature differences in the installation area (danger of condensation).
- Set clamping point close to window and ensure accessibility.
- Ensure expansion possibilities of the drive and the drive cable.
- Consider the cable length and the cross sections of the drives supply lines.

---

**INSTALLATION STEP 8: SAFETY CHECK AND TEST RUN**

Check the mounted system for its safety; perform test run and commissioning.

**Safety test:**
- Connect operating voltage.
- Check fastening (frame brackets, casement brackets) for firm fit or tightening.

**Test run:**
- Visual inspection of casement movements.
- Stop immediately by malfunction!
- Pay attention to collision with facade construction and correct installation, if required.

**Risk evaluation:**

Before operating a power-operated window to which window drives were mounted, which were sold by the manufacturer as incomplete machines according to installation declaration, the possible risk to hazard of persons must be determined, evaluated and minimized by taking appropriate technical measures in accordance with the Machinery Directive. Separate documents for performing a risk assessment can be downloaded from the homepage of **Firma Aumüller Automatic GmbH** ([www.aumueller-gmbh.de](http://www.aumueller-gmbh.de)).

**Operation of the power-operated window**

When operating the power-operated window safety instructions must be observed, specifically those pertaining to commissioning, operation and maintenance.
MAINTENANCE AND REPAIR

HELP IN CASE OF MALFUNCTIONS, REPAIRS AND MAINTENANCE

Professional repair of a defect drive can only be performed at the manufacturer’s factory or manufacturer-certified specialist company. Unauthorized opening or manipulation of the drive terminates warranty.

1. Exchange defect drives or have them repaired by the manufacturer.
2. In case of problems during installation or normal operation the following table might be useful:

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible causes</th>
<th>Possible solutions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drive does not start</td>
<td>• Duration of mains power supply too short</td>
<td>• Adjust supply voltage as specified in the technical documentation</td>
</tr>
<tr>
<td></td>
<td>• Drive run direction not correct</td>
<td>• Check drive cables change polarity</td>
</tr>
<tr>
<td></td>
<td>• Connecting cable not connected</td>
<td>• Check all connection cables</td>
</tr>
<tr>
<td></td>
<td>• Power supply / Control Unit voltage incorrect, too high or too low. (see data sheet)</td>
<td>• Check power supply unit and replace if necessary</td>
</tr>
<tr>
<td></td>
<td>• No mains power supply to Control Unit (no voltage)</td>
<td>• Connect power supply</td>
</tr>
<tr>
<td></td>
<td>• Drive has shut down on overload</td>
<td>• First move drive in CLOSE direction</td>
</tr>
<tr>
<td>Drive doesn’t start after having been in operation several times</td>
<td>• Operating time has been exceeded, drive has been overheated</td>
<td>• Wait until drive has cooled down and start again</td>
</tr>
<tr>
<td></td>
<td>• See possible solutions above associated with „Drive doesn’t start“</td>
<td>• See possible solutions associated with: “Drive doesn’t start”</td>
</tr>
<tr>
<td>Drive doesn’t close</td>
<td>• Safety mechanism has been triggered</td>
<td>• Release safety area for operation and briefly move drive in OPEN direction</td>
</tr>
<tr>
<td></td>
<td>• See possible solutions above associated with „Drive doesn’t start“</td>
<td>• See possible solutions associated with: “Drive doesn’t start”</td>
</tr>
<tr>
<td>Drive travels uncontrollable in open and close direction</td>
<td>• Residual ripple of power supply / control unit too high</td>
<td>• Adjust drive voltage to the required value of drive. (values see data sheet of drive)</td>
</tr>
<tr>
<td></td>
<td>• Fault in power supply unit / Control Unit</td>
<td>• Check output voltage of power supply unit or Control Unit</td>
</tr>
<tr>
<td>Floor-to-ceiling windows release contact does not switch</td>
<td>• Kontakt defect</td>
<td>• Sending drive for repair</td>
</tr>
<tr>
<td></td>
<td>• Faulty programming</td>
<td>• Check voltage and current consumption of the opener</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Check programming with UniPC</td>
</tr>
</tbody>
</table>

MAINTENANCE AND MODIFICATION

To ensure continuous function and safety of the drive periodic maintenance by a specialist company is required at least once a year (as mandated by law for smoke and heat exhaust systems). Operational readiness must be checked regularly. Frequent inspection of the system for imbalance and signs of wear or damages of cables and fastening elements must be performed.

During maintenance contaminations must be removed from the drive. Fastenings and clamping screws must be checked for tightness. Test runs during the opening and closing procedure of the devices must be performed.

The drive itself is maintenance-free. Defect devices may only be repaired in our factory. Only replacement parts of the manufacturer may be used. When the connection cable of this device is damaged it must be replaced by the manufacturer or his customer service or a similarly qualified person to avoid endangerment.

It is recommended to conclude a maintenance contract. A sample maintenance contract can be downloaded from the homepage of Firm Aumüller Aumatic GmbH (www.aumueller-gmbh.de).

While cleaning the windows, drives may not have direct contact with water or cleaning agents. Drives must be protected from dirt and dust during the construction phase or renovations.

Maintenance process

1. Open or extend power-operated casement completely.
2. Completely disconnect the system from the mains and secure it against automatic or manual activation.
3. Check windows and fittings for damages.
4. Check all mechanical fastenings (if required, observe information on torques in installation instructions).
5. Check electric drives for damages and contaminations.
6. Check connecting cables (drive cable) for:
   - tightness of the cable screw
   - functionality of the strain relief
   - damages
7. Check the mobility of hinges and fittings and re-adjust or apply lubricant, e.g. silicone spray (observe the instructions of the manufacturer of this window system).
8. Check peripheral seal, remove contaminations or replace.
9. Perform cleaning to maintain functionality (e.g. clean extending elements of the drive, such as chains or spindles by damp wiping them with acid or lyo-free agents and drying them and, if required, lubricate them with cleansing oil e.g., Ballistol).
10. Turn on operating voltage.
11. Open and close the power-operated window via the operating voltage (functional test).
12. If available, check and re-adjust protection systems of the safe guard fixture.
13. Check the intactness of the CE label at the power-operated system (e.g. RWA/Natural smoke and heat exhaust ventilators).
14. Check the intactness of warning instructions and labels at the respective drive.
15. Perform a risk assessment in accordance with Machinery Directive 2006 / 42 / EG, if required, e.g. after modifying the machine.

Assembly Instruction
FTA 600
DEMOUNTING

The drives are demounted by reversing the steps, as for the installation. The adjustments are omitted.

1. Completely disconnect the system from the power supply before demounting a drive.
2. After demounting a drive the window must be secured against independent opening.

Dispose of parts according to the locally applicable legal provisions.

DISPOSAL

According to the European Directive 2012/19 / EU on Waste Electrical and Electronic Equipment (WEEE) and its transposition into national law, obsolete electrical appliances must be collected separately and sent for environmentally friendly recycling.

WARRANTY AND CUSTOMER SERVICE

In principal apply our: „General Terms for the Supply of Products and Services of the Electrical Industry (ZVEI)“.

The warranty corresponds with legal provisions and applies to the country in which the product has been acquired. The warranty includes material and manufacturing defects incurred during normal use.

The warranty period for delivered material is twelve months. Warranty and liability claims for personal injuries or material damages are excluded, if caused by one or more of the following:

- No proper incoming goods inspection.
- Improper use of the product.
- Improper installation, commissioning, operation, maintenance or repair of the product.
- Operating the product by defect and improper installed or not functioning safety and protection devices.
- Ignoring instructions and installation requirements in these instructions.
- Unauthorized constructional modifications at the product or accessories.
- Disaster situations due to effects of foreign bodies and Acts of God.
- Wear and tear.

Contact persons for possible warranty claims, for spare parts or accessories are the employees of the responsible branch office or the responsible person at Firm AUMÜLLER AUOMATIC GmbH.

Contact data are available at our homepage (www.aumuller-gmbh.de)

LIABILITY

We reserve the right to change or discontinue products at any time without prior notice. Illustrations are subject to change. Although we take every care to ensure accuracy, we cannot accept liability for the content of this document.
CERTIFICATE AND DECLARATION OF CONFORMITY

We declare under our sole responsibility that the product described under “Data sheet” is in conformity with the following directives:

- 2014/30/EU
  Directive relating to Electro-Magnetic Compatibility
- 2014/35/EU
  Low voltage Directive

We further declare that the drive is an incomplete machine within the meaning of the European Machinery Directive (2006/45/EG).

Technical file and declaration at firm:

AUMÜLLER AUTOMATIC GmbH
Gemeindewald 11
D-86672 Thierhaupten

Ramona Meinzer
Managing Director (Chairman)

NOTE:

The proof of the application of a quality management system is for company:

AUMÜLLER AUTOMATIC GmbH

according to the certification basis DIN EN 9001 as well the "Declaration of Incorporation and Conformity" can be accessed via the QR code or directly on our homepage:

(www.aumueller-gmbh.de)

Translation of the original instructions (German)

Important note:

We are aware of our responsibility, which is why we present life-supporting and value-preserving products with greatest possible conscientiousness. Although we make every effort to ensure that the data and information are as correct and up-to-date as possible, we still cannot guarantee that they are free from mistakes and errors.

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Basically the General Terms and Conditions of AUMÜLLER AUTOMATIC GmbH apply to all offers, supplies and services.

The publication of these assembly and commissioning instructions supersedes all previous editions.