Assembly and Commissioning Instructions

according to Machinery Directive 2006/42/EC (annex VI)

KSA S12 24V DC / KSA S12 230V AC Chain Drive for Windows
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**ABBREVIATIONS**

These abbreviations are used consistently throughout these assembly & operating instructions. Unless stated differently, all dimensions indicated in this document are in mm. General tolerances in accordance with DIN ISO 2768-m.

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Meaning</th>
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<tr>
<td>A</td>
<td>drive</td>
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<tr>
<td>AK</td>
<td>connection cable / drive cable</td>
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<tr>
<td>AP</td>
<td>cover cap</td>
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<tr>
<td>BD</td>
<td>hinge</td>
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<td>Fxxx</td>
<td>casement bracket</td>
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<tr>
<td>FAB</td>
<td>overall width of casement</td>
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<td>FAH</td>
<td>overall height of casement</td>
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<tr>
<td>FG</td>
<td>casement weight</td>
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<td>FL</td>
<td>casement</td>
</tr>
<tr>
<td>FÜ</td>
<td>casement overlap</td>
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<tr>
<td>HSK</td>
<td>main closing edge</td>
</tr>
<tr>
<td>Kxxx</td>
<td>frame bracket</td>
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<td>L</td>
<td>construction length of drive</td>
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<td>MB</td>
<td>central hinge</td>
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<tr>
<td>NRWG</td>
<td>NSHEV – natural smoke and heat exhaust ventilation</td>
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<tr>
<td>NSK</td>
<td>side closing edge</td>
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<tr>
<td>RA</td>
<td>frame</td>
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<td>overall height of frame</td>
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<tr>
<td>RWA</td>
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<td>SL</td>
<td>snow load</td>
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<td></td>
<td>opening direction</td>
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**Index of abbreviations**

These abbreviations are used consistently throughout these assembly & operating instructions. Unless stated differently, all dimensions indicated in this document are in mm. General tolerances in accordance with DIN ISO 2768-m.

**WARNING**

Failure to comply with the warning notes results in irreversible injuries or death.

Failure to comply with the warning notes can result in minor or moderate (reversible) injuries.

Failure to comply with the warning notes can lead to damage to property.

Caution / Warning

Risk of crushing and entrapment during device operation (is provided as a sticker with the drive).

Attention / Warning

Risk of damage to / destruction of drives and / or windows.

**TARGET GROUP**

These instructions are intended for trained personnel and operators of systems for natural smoke ventilation (NRA / RWA) (natural smoke exhaust system / smoke and heat exhaust system) and natural ventilation via windows, who are knowledgeable of operating modes as well as the remaining risks of the system.

**NOTE**

These instructions are intended for trained personnel and operators of systems for natural smoke ventilation (NRA / RWA) (natural smoke exhaust system / smoke and heat exhaust system) and natural ventilation via windows, who are knowledgeable of operating modes as well as the remaining risks of the system.

**WARNING**

This device is not intended for use by persons (including children) with physical, sensory or mental limitations or lacking experience and / or knowledge, unless they are supervised by a person who is responsible for the safety or were instructed by him on the usage of this equipment. Children should be supervised to ensure that they are not playing with this device. Cleaning and operator’s maintenance may not be performed by children without supervision.
**INTENDED USE**

**Area of application / Scope of application**

This drive is intended for the electromotive opening and closing of windows in facade and roof areas.

The main task of this product, in combination with a window and a suitable external control unit, is to evacuate hot smoke and combustion gases in case of fire, to safe human lives and protect material assets. Furthermore, with the electromotive operated window and a suitable external control unit, the natural ventilation of the building can be ensured.

By attaching the drive to a movable element of the window a so-called “power-operated window” is created which, according to the Machinery Directive 2006 / 42 / EG, represents a machine.

**Note**

Pay attention to possible hazards on tilting or rotating windows, whose secondary closing edges are located at less than 2,5 m installation height above the floor, under consideration of the Control Unit and usage!

**Warning**

**Intended use according**

The drive is intended for stationary installation and electrical connection at the window as part of a building.

The drive is in combination with an external Control Unit (e.g. from AUMÜLLER) released for its proper use at a power-operated window for the following use:

- Application for natural ventilation
  - with an installation height of the drive and the bottom side of sash of at least 2,5 m above the floor, or
  - with an opening width at the HSK of the driven part of < 200 mm by a simultaneous speed of < 15 mm/s at the HSK in closing direction.
- Application as NRWG (natural smoke and heat exhaust ventilator(s) for ventilation without dual purpose for ventilation in accordance with EN12101-2.

We as manufacturers are well aware of our duties and responsibilities regarding the development, manufacturing and placing of safe window drives on the market and consistently implement them. Ultimately, however, we have no direct influence on the usage of our drives. Therefore, as a precaution, we point out the following:

- The constructor or his agent (architect, specialist planner) are obligated to evaluate the hazards to persons, outgoing from the usage, installation position, opening parameters and from the external Control Unit of the power operated window, already in the planning phase and to establish necessary protective measures.
- The constructor / manufacturer of the machine “power-operated window” must implement the planned protective measures at the installation site or, if not yet established, determine them by its own responsibility and detect or minimize possible remaining risks.

The need for a risk assessment at the installation site due to the reasonably foreseeable misuse.

A risk assessment in accordance with the Machinery Directive 2006 / 42 / EG for the usage of the power-operated window for natural ventilation is absolutely necessary under the following conditions:

- the installation height of the drive and lower edge of casement < 2,5 m above the floor and one of the following conditions:
  - the opening width at the HSK > 200 mm, or
  - the closing speed at the HSK is > 15 mm/s, or
  - the opening speed at the HSK is > 50 mm/s, or
  - the closing force at the HSK is > 150 N

The following flow chart can be applied, which also includes the protective measures in accordance with EN 60335-2-103/2016-05.
Preliminary remark

The casement measurements supplied are only for orientation purposes. It is imperative that the force-path diagram of the drives are observed.

Casement data
Facade:
- bottom-hung window / top-hung window / side hung window
- roof window / sky light
Roof:
- inward opening / outward opening
Opening direction:
- aluminum, steel, plastic or wood.
Profile material:
- NRWG according to EN12101-2 without dual purpose for ventilation
- NRWG according to EN12101-2 with dual purpose for ventilation (1.Z.109)
- Natural ventilation
- Installation height of drive and lower edge of casement: > 2,5 m above floor (ZAA.20.2)
- Opening at HSK: < 200 mm and speed at HSK: CLOSE < 15 mm/s / OPEN < 50 mm/s (20.ZAA.2)
- Environment with children / vulnerable people
- Hold-to-run switch: stops movement at HSK < 20 mm at a closing force of > 150 N at HSK (20.ZAA.5)
- Operating element in direct range of vision: a.) Key switch or b.) other switch, then: installation > 1,5 m, inaccessible for public (7.12.1)
- Risk analysis according to the Machinery Directive required
- Contact-free anti-trap protection (20.ZAA.8.1)
- Passive infra-red and active light sensors or pressure mats
- Contact-based anti-trap protection (20.ZAA.8.2)
- Pressure-sensitive safety switch strips or Motor current monitoring systems (internal and external)
- The information in the brackets refer to the chapters of DIN EN 60335-2-103.
- Declaration of Conformity power operated window + CE label

When inspecting the drives for conformity with on-site requirements the following items must be observed:
- total weight of casement (glass + frame),
- additional loads: snow load / wind load (suction / pressure),
- casement size (FAB x FAH),
- side ratio FAB / FAH,
- installation / inclination angle,
- required opening area (geometric / aerodynamic),
- crosswind influences,
- driving force and stroke,
- mounting site at the window frame and casement frame.

Note
SAFETY INSTRUCTIONS

It is important to follow these instructions for the safety of persons. These instructions shall be kept in a safe place for the entire service life of the products.

**WARNING**

**Risk of crushing and entrapment! Window can close automatically!**
The integrated load cut-off stops the drive during closing and opening when the drive is overloaded.
**The compressive force is absolutely sufficient to crush fingers in case of carelessness.**

**Risk of crushing and entrapment! Window can close automatically!**
The integrated load cut-off stops the drive during closing and opening when the drive is overloaded.
**The compressive force is absolutely sufficient to crush fingers in case of carelessness.**

**Area of application**
The drive shall only be used according to its intended use. For additional applications consult the manufacturer or his authorized dealer.

Do not misuse the drive for other lifting operations! Do not allow children to play with this drive or its regulating and/or control units, including the remote control!

Always check whether the system complies with current regulations. Special attention must be paid to the opening width, the opening area, the opening time and the opening speed of the window, the temperature range of the drives/external devices and cables as well as the cross section of the connecting cables as function of the cable length and power consumption.

All devices must be permanently protected from dirt and moisture, if the drive is not explicitly suitable for use in wet areas (see technical data).

**Installation**
These instructions address expert and safety-conscious electricians and/or qualified personnel knowledgeable in electrical and mechanical drive installation.

The safe operation, avoidance of injury to persons and damage to property, as well as risks, is only guaranteed by proper installation and setting according to these installation instructions.

All specifications for installation must be checked independently and, if necessary, adjusted at the installation site. The connection assignment, the electrical supply data (see machine plate) and performance limits (see technical data) as well as the mounting and installation instructions of the drive must be strictly observed and adhered to!

Never connect 24 V DC drives to 230 V AC mains voltage!
**Danger to life!**

Do not reach into the window rabbet or the operating element (chain or spindle) during installation and operation! Ensure that, based on the installation position and the opening movement of the casement, persons cannot be trapped between the driven part of the window and surrounding fixed components (e.g. wall).

**Mounting material**
The required mounting material must fit with the drive and occurring load and, if necessary, supplemented.

Before installing the drive, check whether the casement is in good mechanical condition, the weight in balance and whether it opens and closes easily!

**Danger spots by crush and shear points**

<table>
<thead>
<tr>
<th>Side-hung</th>
<th>Bottom-hung</th>
<th>Roof windows / skyskylight domes</th>
<th>Louvre windows</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Danger spots: crush and shear points according to DIN EN 60335-2-103" /></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Crush and shear points
To avoid injuries, crushing and shear points between casement and frame must be secured against entrapment up to an installation height of 2.5 meters above the floor with appropriate measures. This can be achieved e.g. by using contact-based or contactless protective devices against entrapment, which stop the motion through contact or through interruption by a person. At a force higher than 150 N at the main closing edge the motion must stop within 20 mm. A warning symbol at the opening element must indicate this clearly.

Unintentional or independent opening or falling
Casements are to be hinged or secured such way that in case one of the mounting elements fails it will not crash / slam down or move in an uncontrolled manner by e.g. using double suspensions, safety scissors, casement stays. Tilting windows shall be equipped with safety scissors or similar devices to avoid damages and risks of injury for persons through improper installation and operation. The safety scissors must be adjusted to the opening stroke of the drive (see technical data) to avoid blocking. The opening width of the safety scissors must be bigger than the drive stroke.

The movable casement must be secured against unintentional or independent opening as well as falling down.

Routing cables and electrical connection
Routing or installing of electrical cables and connections may be performed only by specialist companies. Never operate drives, control units, operating elements and sensors at operating voltages and connections contrary to the specifications of the manufacturer. All relevant instructions shall be observed for the installation, specifically:
- VDE 0100 Setting up high-voltage systems up to 1000 V
- VDE 0815 Wiring cables
- Specimen Guideline on Conduits German designation (MLAR).

All-pole disconnecting devices shall be installed in the permanent electrical installation or external Control Unit for the drive. The mains supply lines 230 V / 400 V AC shall be protected separately!

24V DC drives may only be connected to power supply sources that comply with SELV specifications.

In the case of tandem / multiple operation of drives connected in series, the cross-section of the connection cable must be checked autonomously, depending on the total current consumption of the drive system.

Damaged mains supply lines of drives with plug connectors may only be replaced by the manufacturer or qualified service / maintenance personnel! Power cables which are fixed to the drive casing cannot be replaced. If the cable is damaged the device must be scrapped!

The types of cable, cable lengths and cross-sections shall be selected in accordance with the manufacturer’s technical data. If necessary, the cable types shall be coordinated with the competent local authorities and energy supply companies. Low-voltage lines (24 V DC) shall be routed separate from the high-voltage lines. Flexible cables may not be flush-mounted. Freely suspended cables shall be equipped with strain reliefs.

Cables must be laid such way that they cannot be sheared off, twisted or bent during operation. Drive cables laid inside window profiles must be protected by insulating tubes with a sufficient temperature resistance. Through holes shall be equipped with cable sleeves!

Clamping points shall be checked for tightness of threaded connections and cable ends. Access to junction boxes, clamping points and external drive control boxes shall be ensured for maintenance work.
Commissioning, operation and maintenance
After the installation and after each modification in the set up all functions shall be checked with a trial run. It shall be ensured that drive and casement are set correctly and that security systems, if available, are functioning properly. After the installation of the system is completed the end-user shall be introduced to all important operating steps. If necessary, he must be advised of all remaining risks / dangers.
The end-user shall be specifically instructed that no additional forces, except pushing and pulling forces in the opening and closing direction of the casement, may be applied to the spindle, chain or lever of the drive.

**Note**
Post warning signs!

During cleaning and maintenance works and while exchanging parts, all poles of the drive must be disconnected from the power supply and secured against unintentional reactivation.

Other persons must be kept away from the casement when a hold-to-run switch (pushbutton) is operated or when a window, which has been opened by a smoke and heat exhaust system, is closing!

The operating element of hold-to-run switches must be installed within direct view from the window, but apart from moving elements. If the switch is not a key-operated switch it must be installed at a minimum height of 1,5 m and inaccessible to the public!

Do not allow children to play with permanently mounted control devices and keep remote controls out of reach for children!

**Caution**
During cleaning, maintenance work and while exchanging parts the drive must be completely disconnected from the power supply and secured against unintentional reactivation.

**Warning**
Do not actuate the drive or the casement when repair or re-setting works are performed!

Replacement parts, fasteners and controls
The drive shall only be operated with control devices from the same manufacturer. There is no liability, warranty or customer service if third-party parts are used. Exclusively original replacement parts of the manufacturer shall be used for mounting elements or expansions.

Ambient conditions
The product may not be subjected to impacts or falls, or to vibrations, moisture, aggressive vapors or other harmful environments, unless the manufacturer released it for one or more of these environmental conditions.

- **Operation:**
  Ambient temperature:  -5 °C … +60°C
  Relative humidity: 
  - < 90% less 20°C;
  - < 50% less 40°C;
  - no formation of condensation

- **Transport / Storage:**
  Storage temperature:  -5°C … +40°C
  Relative humidity:  < 60%

Accident prevention regulations and workmen’s compensation insurance guidelines
For work on or in a building or building part the provisions and instructions of the respective accident prevention regulations (local workmen’s compensation insurance guidelines) shall be observed and adhered to.

Declaration of Conformity and of Incorporation
The drive is manufactured and inspected in accordance with European guidelines. The respective Declaration of Conformity and of Incorporation is on hand.
In case that the use of the drive differs from the intended use, a risk evaluation for the power operated window shall be performed and a Declaration of Conformity according Machinery Directive 2006 / 42 / EG issued.
**Data Sheet KSA S12 24V and KSA S12 24V Z**

- **Application:** natural ventilation, SHEV, ferralux®-NSHEV
- **Internal Intelligent Control Electronics S12**
- **Adjustable chain tension / Mechanical chain unlocking**
- **Version „Z“:** Programmable feedback limit position „OPEN“ and „CLOSE“ (max. 24V, 500 mA)

**Equipment:**
- Additional **AUMÜLLER-Click plug set** for multi-drive operation
- **Options**
  - Programmable special functions
  - M-COM for automatic synchronised run of multi drive systems and automatic sequence control with locking drives (S3 / S12)

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**Technical Data**

- **U<sub>r</sub>** Rated voltage: 24V DC (19 V ... 28 V)
- **I<sub>r</sub>** Rated current: 0,9 A
- **I<sub>a</sub>** Cut-off current: 1,2 A
- **P<sub>n</sub>** Rated power: 22 W
- **DC Duty cycle:** 5 cycles (ED 30 % - ON: 3 min. / OFF: 7 min.)
- **Protection rating:** IP 32
- **Ambient temperature range:** -5 °C ... +60 °C
- **F<sub>z</sub>** Pulling force max.: 600 N
- **F<sub>a</sub>** Pushing force max.: 3.000 N (fastening depended)
- **Chain:** Stainless steel
- **Connecting cable:** non-halogen, grey 5 x 0,5 mm², – 3 m
- **Speed**
  - s < 400: 8,0 mm/s
  - s 500 – 600: 12,0 mm/s
  - s > 600: 13,5 mm/s
- **Stroke**
  - s: 250 – 1,500 mm
- **Length**
  - see order data
- **Sound pressure level A**
  - ≤ 70 dB (A)

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**AUMÜLLER** chain drives have an integrated cable routing with connection sockets on both housing ends. This enables the following options:
- **AUMÜLLER-Click plug solution** (for 24 V DC) with various cable lengths
  - Part.-No.: 501250 - 1 m cable length
  - 501258 - 2 m cable length
  - 501251 - 3 m cable length
  - 501252 - 5 m cable length
  - 501253 - 10 m cable length
- **Series connection of several drives into multi drive systems**
- **Power supply from both sides**
## ORDER DATA

<table>
<thead>
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## ORDER DATA

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</table>

## OPTIONS

**Special model**

Drive housing painted/powder coated in other RAL colours

Lump sum for coating

Specify at order stage:

- 1 - 20: 516003
- 21 - 50: 516004
- 51 - 100: 516004
- from 101: 516004

**Microprocessor programming S12**

Electronic stroke reduction 24V S12

Programming drives 24V / 230V S12

**Optional accessories**

- M-COM® Click Configuration module for synchronised multi-drive systems
- M-COM Click Configuration module for synchronised multi-drive systems
- AUMÜLLER-Click plug solution 24 V - cable length 1 m: 501250
- AUMÜLLER-Click plug solution 24 V - cable length 2 m: 501258
- AUMÜLLER-Click plug solution 24 V - cable length 3 m: 501251
- AUMÜLLER-Click plug solution 24 V - cable length 5 m: 501252
- AUMÜLLER-Click plug solution 24 V - cable length 10 m: 501253

## EXPLANATIONS ON THE VERSION „Z“

(For example KSA 1500 S12 24V Z)

Drives with version „Z“ (e.g. KSA 1500 S12 24V Z) have an additional volt free contact with connection for an external signal monitoring.

The volt free contact (max. 24V, 500mA) is open when the drive is in **CLOSED** position.
DATA SHEET KSA S12 230V AND KSA S12 230V Z

- **Application**: natural ventilation
- **Internal Intelligent Control Electronics S12**
- **Adjustable chain tension / Mechanical chain unlocking**
- **Parallel connection up to 8 drives in one group**
- **Additional connection of a 24V drive possible (on the 24V side)**
- **Version „Z“**: Programmable feedback limit position „OPEN“ and „CLOSE“ (max. 24V, 500 mA)

**Equipment:**
- **Additional AUMÜLLER-Click plug set** for multi-drive operation
- **Options**
  - Programmable synchronised run (max. 4 drives) and special functions (not version „Z“)

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated voltage</td>
<td>230V AC (50 Hz)</td>
</tr>
<tr>
<td>Rated current</td>
<td>0,2 A</td>
</tr>
<tr>
<td>Cut-off current</td>
<td>0,2 A</td>
</tr>
<tr>
<td>Rated power</td>
<td>46 W</td>
</tr>
<tr>
<td>Duty cycle</td>
<td>5 cycles (ED 30 % - ON: 3 min. / OFF: 7 min.)</td>
</tr>
<tr>
<td>Protection rating</td>
<td>IP 32</td>
</tr>
<tr>
<td>Ambient temperature range</td>
<td>-5 °C ... +60 °C</td>
</tr>
<tr>
<td>Pulling force max.</td>
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<tr>
<td>Pushing force max.</td>
<td></td>
</tr>
<tr>
<td>Pullout force</td>
<td>3.000 N (fastening depended)</td>
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<td>Chain</td>
<td>Stainless steel</td>
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<tr>
<td>Connecting cable</td>
<td>non-halogen, grey 6 x 0,75 mm², ~3 m</td>
</tr>
<tr>
<td>Speed</td>
<td>8,0 mm/s</td>
</tr>
<tr>
<td>Stroke</td>
<td>250 – 1.500 mm</td>
</tr>
<tr>
<td>Length</td>
<td>see order data</td>
</tr>
<tr>
<td>Sound pressure level A</td>
<td>≤ 70 dB (A)</td>
</tr>
</tbody>
</table>

**OPTION**

AUMÜLLER chain drives have an integrated cable routing with connection sockets on both housing ends.

This enables the following options:

- **AUMÜLLER-Click plug solution** (for 230 V AC) with various cable lengths
  - Part.-No.: 501271 - 1 m cable length
  - 501272 - 2 m cable length
  - 501273 - 3 m cable length
  - 501275 - 5 m cable length
  - 501280 - 10 m cable length
- **Series connection of several drives into multi drive systems**
ORDER DATA

<table>
<thead>
<tr>
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<th></th>
<th></th>
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<tbody>
<tr>
<td>250</td>
<td>591</td>
<td>KSA 250 S12 230V</td>
<td>E6/C-0</td>
<td>1</td>
<td>497025</td>
</tr>
<tr>
<td>300</td>
<td>667</td>
<td>KSA 300 S12 230V</td>
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<tr>
<td>400</td>
<td>667</td>
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<td>E6/C-0</td>
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<td>497040</td>
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<td>500</td>
<td>769</td>
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<td>KSA 600 S12 230V</td>
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<td>1</td>
<td>497060</td>
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<tr>
<td>800</td>
<td>870</td>
<td>KSA 800 S12 230V</td>
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<tr>
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<td>497110</td>
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<td>KSA 1500 S12 230V</td>
<td>E6/C-0</td>
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ORDER DATA

<table>
<thead>
<tr>
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<tr>
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<td>E6/C-0</td>
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<td>870</td>
<td>KSA 800 S12 230V Z</td>
<td>E6/C-0</td>
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<td>E6/C-0</td>
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<td>497113</td>
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<td>1200</td>
<td>1074</td>
<td>KSA 1200 S12 230V Z</td>
<td>E6/C-0</td>
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<td>1500</td>
<td>1227</td>
<td>KSA 1500 S12 230V Z</td>
<td>E6/C-0</td>
<td>1</td>
<td>497153</td>
</tr>
</tbody>
</table>

OPTIONS

Special model

Drive housing painted/powder coated in other RAL colours: Lump sum for coating

Specify at order stage:

- Microprocessor programming S12
- Electronic stroke reduction 230V S12
- Programming drives 24V / 230V S12
- Programming synchronised multi-drive systems 230V S12

Optional accessories

<table>
<thead>
<tr>
<th>PU / pcs.</th>
<th>Part.-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>AUMÜLLER-Click plug solution 230 V - cable length 1 m</td>
<td>1</td>
</tr>
<tr>
<td>AUMÜLLER-Click plug solution 230 V - cable length 2 m</td>
<td>1</td>
</tr>
<tr>
<td>AUMÜLLER-Click plug solution 230 V - cable length 3 m</td>
<td>1</td>
</tr>
<tr>
<td>AUMÜLLER-Click plug solution 230 V - cable length 5 m</td>
<td>1</td>
</tr>
<tr>
<td>AUMÜLLER-Click plug solution 230 V - cable length 10 m</td>
<td>1</td>
</tr>
</tbody>
</table>

EXPLANATIONS ON THE PRODUCT LABEL

The product label informs about:
- manufacturer’s address
- article reference number and name
- technical characteristics
- date of manufacturing with firmware version
- certifications
- serial number

**Note**

Never install and operate damaged products.

In the event of any complaints, please indicate the product serial number (SN) (see product label).
**Areas of Application and Casement Sizes**

**Areas of application and casement sizes:**
Mounting of drives up to a casement size of max. 4m² (depending on the system)

**Top-hung casement and bottom-hung casement inward opening**
- FAB min. = L + 100 mm
- FAB max. = 1400 mm / solo
- = 2500 mm / tandem

**Top-hung casement**

**Bottom-hung casement**

**Snow load on roof windows for SHEV-systems**
- Example: snow load = 60 kg (Casement area x Typical snow load)
- Example calculation:
  - Establish snow loading based on national standards / directives (in Germany according to DIN 1055-5)
  - total weight = FG + snow load
  - total weight = (40 kg + 60 kg) = 100 kg

**Roof window**
- FAB min. = L + 100 mm
- FAB max. = 1400 mm / solo
- = 2500 mm / tandem
- FAH min. = 450 mm
- FAH max. = 2500 mm

**Total weight casement including snow load**
- KSA 250 mm stroke ≤ max. 110 kg
- KSA 300 mm stroke ≤ max. 110 kg
- KSA 400 mm stroke ≤ max. 110 kg
- KSA 500 mm stroke ≤ max. 110 kg
- KSA 600 mm stroke ≤ max. 110 kg
- KSA 800 mm stroke ≤ max. 50 kg
Preparing assembly

**Installation step 1: Inspection before the installation**

---

**Warning**

Important instructions for a safe installation. Observe all instructions, wrong installation may result in serious injury!

---

Storage of drives at the construction site

Protective measures against damages, dust, moisture or contamination shall be taken. Store drives immediately only in dry and well ventilated rooms.

Inspection of drives before installation

Check drives and window before installation for good mechanical condition and completeness. The chains / spindles of the drives must be extendable or retractable easily. The casement must run smoothly and the weight must be in balance.

![Test Kit](image)

We recommend the use of our test kit for the inspection of drives with the rated voltage 24V= / 230V~ (see table below). Damaged products may not be operated under any circumstance.

---

**Test Kit for Drives**

<table>
<thead>
<tr>
<th>Order number:</th>
<th>533981</th>
</tr>
</thead>
<tbody>
<tr>
<td>Application:</td>
<td>Test kit to check running direction and communication of drives 24V DC or 230V AC (including batteries)</td>
</tr>
<tr>
<td>Supply voltage:</td>
<td>230V AC</td>
</tr>
<tr>
<td>Drive types:</td>
<td>24V DC / 230V AC</td>
</tr>
<tr>
<td>Drive current:</td>
<td>max. 3 A</td>
</tr>
<tr>
<td>Display:</td>
<td>drive current, battery charge</td>
</tr>
<tr>
<td>Ambient temperature:</td>
<td>-5 °C ... + 40 °C</td>
</tr>
<tr>
<td>Plastic housing:</td>
<td>250 x 220 x 210 mm</td>
</tr>
<tr>
<td>Weight:</td>
<td>approx. 3.6 kg</td>
</tr>
<tr>
<td>Feature / equipment:</td>
<td>Control elements: 2 switches + 1 button</td>
</tr>
</tbody>
</table>

---

The test procedure of drives may only be performed on a non-slip and secured mat or a test fixture. During the test run the test element must not be interfered with. The test may only be conducted by or under the supervision of expert personnel.

For testing chain drives the chain must be extended and retracted at an angle of approx. 90°. The spindle tubes of spindle drives in round housing tubes must be secured against independent spinning before starting the test to avoid deviations in the position encoder.

**Inspection of the intended use**

The planned use of the drive must be checked for compliance with its intended use. If used otherwise the liability and warranty claim expires.

**Predictable misuse**

It is imperative that foreseeable misuse of drives is avoided! Here are a few examples:

- do not connect 24 V DC drives to a 230 V AC mains voltage,
- observe synchronous run and sequence control by drives with multiple interconnection,
- use drives only indoors,
- avoid additional force influences, e.g. transverse forces.

**Testing mechanical requirements**

Prior to the start of the installation check whether:

- the support surface and the profile static for the load transmission is sufficient,
- a support construction for the secure fastening of the drives is required,
- cold bridges (thermal separation) are avoidable at action points,
- there is sufficient space for the swivel movement of the drive.

If not, counter measures must be taken!

---

**Caution**

The support surface of the frame brackets or casement brackets must rest completely on the window or frame profile. There must be no tilting of the fastening elements during extension and retraction of the drives. A safe and solid fastening must be ensured at the window profile.

It is imperative that the sufficiently mechanical stiffness of the fastener type as well as of the swivel range of the drive is observed.

If this is not guaranteed another type of fastening or another type of drive must be selected.
**INSTALLATION STEP 2: INSTALLATION PREREQUISITE AND INSTALLATION PREPARATION**

The following conditions must be fulfilled for the installation of the drives so they can be properly assembled with other parts and constructed to a complete machine at the window without impairing the safety and health of persons:

1. The design of the drive must fulfill the requirements.
2. The fastening accessories (casement brackets or frame brackets) must fit the window profile; the profile-dependent hole lay-out must be complied with.
3. The space required for the installation of the drive on the frame and casement profile must be sufficient.
4. The window must be in perfect mechanical condition before the installation. It should open and close easily.
5. The fastening material for the installation of the drive must fit the window material (see table).

### Check window data on site

- Measure FAB and FAH.
- Check / calculate weight of casement.

If unknown, it can be determined approximately with the following formula:

\[
G \text{ (weight)} = FAB \times FAH \times \text{Glass thickness} \times 2.5 \times 1.1
\]

- Check / calculate the required drive force and compare with drive data. If unknown, it can be determined approximately with the following formula:

\[
F = 5.4 \times G \times FAH
\]

### Scope of delivery:

Prior to assembly, check items quantity in the delivery for completeness.

### Tools required

- Marker,
- Grains,
- Hammer,
- Screwdriver (slotted-head, cross or Torx) size by site conditions,
- Hexagonal wrench size 3 / 4 / 5 / 6,
- Torque wrench,
- Power drill,
- Threadlock adhesive,
- possibly a tool for blind rivet nuts (size 6).

### Accessories for chain drive

<table>
<thead>
<tr>
<th>Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Countersunk screws M8 (2x)</td>
</tr>
<tr>
<td>2</td>
<td>Brass washers (2x)</td>
</tr>
<tr>
<td>3</td>
<td>Cover caps (2x)</td>
</tr>
<tr>
<td>4</td>
<td>Chain unlocking key (1x)</td>
</tr>
<tr>
<td>5</td>
<td>Aumüller-Click plug solution (1x) depending on the drive-version in 24V or 230V</td>
</tr>
<tr>
<td>6</td>
<td>Aumüller-Click pug set (24V) for multi-drive operation (1x)</td>
</tr>
<tr>
<td>7</td>
<td>Warning sign sticker „Risk of entrapment“ (1x)</td>
</tr>
</tbody>
</table>
**Installation Step 3:**

**Adjusting the Initial Chain Tension and Smooth Running**

Adjust the initial chain tension on site (bottom-hung casements only)
The smooth running of the drive can be optimised under low load by screwing in the studs (clockwise). At the factory setting the studs protrude with 3.5 mm out of the housing. In this position the chain is fully tensioned.

Bottom-hung casements only! Do not change the factory setting for other types of casements!

The initial chain tension (pre-tension) is reduced by screwing in the stud (max. 5 mm = 7 complete screw rotations).

Optimise the smooth running carefully and check the chain tension. Otherwise, the chain can buckle (backlash) during operation in the thrust (push) direction.

![Chain fully tensioned (stud protrudes by 3.5mm)](image1)

Chain relaxed (stud screwed in)

**Soft run setting after manual unlocking of the chain**
The drive has an electronic position detection. Just before the CLOSED position the chain retracts with reduced speed in the soft run mode, to protect the window and the drive.

- If the chain is unlocked manually and is completely pulled out by hand, on starting up ensure that the chain moves with reduced speed in soft run mode from approx. 40 mm before the CLOSED position.
- If necessary repeat this step several times.

<table>
<thead>
<tr>
<th>Soft run</th>
<th>CLOSED position</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image2" alt="Soft run diagram" /></td>
<td><img src="image3" alt="CLOSED position diagram" /></td>
</tr>
</tbody>
</table>

**Manual unlocking of chain**

If soft run mode is not achieved on retracting the chain:

- Use the Chain unlocking key 4 to unlock both chains and completely pull them out manually.
- Re-close the drive completely electrically and note the soft run mode of app. 40 mm before the CLOSED position.
- Insert cover caps 3.

If the soft run mode begins too early, it is adjusted automatically by the drive’s electronics the next time the window is closed.

The manual chain unlocking function may only be used for installation purposes!

![Manual unlocking diagram](image4)

If the chain does not retract in soft run mode, the drive’s transmission can be damaged, resulting in drive failure!

For multiple application the chains should always be pulled out of manually and moved in a CLOSE direction electrically with the same space interval.

**Note the rigidity of the chain!**
Rigid back side of the chain
**INSTALLATION STEP 4: DETERMINE THE CASEMENT BRACKETS**

<table>
<thead>
<tr>
<th>Casement bracket F16</th>
<th>Casement bracket F16-1</th>
<th>Casement bracket F29-2</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Image" /></td>
<td><img src="image2" alt="Image" /></td>
<td><img src="image3" alt="Image" /></td>
</tr>
<tr>
<td>use with K-A1, K-B1, K-B2, K-C3, K-E1, K-E2, K84-1, K87</td>
<td>an Dachflächenfenster Schüco AWS 57RO</td>
<td>use on roof windows Heroal 085 / 180 with F16</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Casement bracket F33</th>
<th>Casement bracket F38</th>
<th>Casement bracket F39</th>
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<tbody>
<tr>
<td><img src="image4" alt="Image" /></td>
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<td><img src="image6" alt="Image" /></td>
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<table>
<thead>
<tr>
<th>Casement bracket F44</th>
<th>Casement bracket F49</th>
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</thead>
<tbody>
<tr>
<td><img src="image7" alt="Image" /></td>
<td><img src="image8" alt="Image" /></td>
</tr>
</tbody>
</table>
## INSTALLATION STEP 5: DETERMINE THE FRAME BRACKETS

<table>
<thead>
<tr>
<th>Frame brackets</th>
<th>Frame brackets</th>
<th>Frame brackets</th>
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</thead>
<tbody>
<tr>
<td><strong>Frame bracket K-A1</strong></td>
<td><strong>Frame bracket K-B1</strong></td>
<td><strong>Frame bracket K-B2</strong></td>
</tr>
<tr>
<td><img src="image1" alt="Frame bracket K-A1" /></td>
<td><img src="image2" alt="Frame bracket K-B1" /></td>
<td><img src="image3" alt="Frame bracket K-B2" /></td>
</tr>
<tr>
<td>use with F16, F33, F38, F49</td>
<td>use with F16, F33, F38, F49</td>
<td>use with F16, F33, F49</td>
</tr>
<tr>
<td>Space required on window frame 35 mm</td>
<td>pace required on window frame 35 - 52 mm</td>
<td>pace required on window frame 35 - 52 mm</td>
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</table>

<table>
<thead>
<tr>
<th><strong>Frame bracket K-C3</strong></th>
<th><strong>Frame bracket K-D3</strong></th>
<th><strong>Frame bracket K-E1</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image4" alt="Frame bracket K-C3" /></td>
<td><img src="image5" alt="Frame bracket K-D3" /></td>
<td><img src="image6" alt="Frame bracket K-E1" /></td>
</tr>
<tr>
<td>use with F16, F33, F39, F44, F49</td>
<td>pace required on window frame 50 mm</td>
<td>use with F16, F33, F39, F49</td>
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</table>

<table>
<thead>
<tr>
<th><strong>Frame bracket K-E2</strong></th>
<th><strong>Frame bracket K84-1</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image7" alt="Frame bracket K-E2" /></td>
<td><img src="image8" alt="Frame bracket K84-1" /></td>
</tr>
<tr>
<td>use with F16, F16-1, F33, F39, F49</td>
<td>use with F16, F33, F39, F49</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Frame bracket K87</strong></th>
<th><strong>Frame bracket K125</strong></th>
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</thead>
<tbody>
<tr>
<td><img src="image9" alt="Frame bracket K87" /></td>
<td><img src="image10" alt="Frame bracket K125" /></td>
</tr>
<tr>
<td>use on Schüco AWS 102 (friction hinged windows)</td>
<td>use with F14 und B1 (mounting angle)</td>
</tr>
<tr>
<td>Space required on window frame 35 mm</td>
<td>on the kerb (upstand) of dome rooflights</td>
</tr>
</tbody>
</table>
## APPLICATION EXAMPLES

### Application examples for different types of windows

<table>
<thead>
<tr>
<th>Top-hung outward opening</th>
<th>Top-hung outward opening</th>
<th>Bottom-hung outward opening</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frame mounting</td>
<td>Transom mounting</td>
<td>Frame mounting</td>
</tr>
</tbody>
</table>

- **Top-hung outward opening**
  - Frame mounting
  - Detail of mounting on aluminium window

- **Top-hung outward opening**
  - Transom mounting
  - Detail of mounting on aluminium window

- **Bottom-hung outward opening**
  - Transom mounting
  - Detail of mounting on aluminium window

<table>
<thead>
<tr>
<th>Roof</th>
<th>Frame mounting</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- **Roof**
  - Frame mounting
  - Detail of mounting on aluminium window

- **Roof**
  - Frame mounting
  - Detail of mounting on aluminium window

- **Roof**
  - Frame mounting
  - Detail of mounting on wooden window

### Application Examples

- **Friction hinged outward opening**
  - Frame mounting
  - Detail of mounting on aluminium window

- **Bottom-hung inward opening**
  - Casement mounting
  - Detail of mounting on aluminium window

- **Top-hung outward opening**
  - Frame mounting
  - Detail of mounting on aluminium window

- **Bottom-hung inward opening**
  - Frame mounting
  - Detail of mounting on aluminium window

### Details of Mounting

- **Detail of mounting on aluminium window**
- **Detail of mounting on wooden window**
- **Detail of mounting on aluminium window**
- **Detail of mounting on aluminium window**
INSTALLATION STEP 6: HOLE LAYOUT FOR FRAME BRACKET AND CASEMENT BRACKET

Drive mounting on the casement - auxillary closing edge - inward opening windows

Hole layout for the frame brackets K-A1 / K-B1 / K-B2 with casement bracket F49

K-A1 = 42
K-B1 = 63
K-B2 = 78

K-A1 = 19
K-B1 = 29
K-B2 = 35

K-A1 = 11
K-B1 = 21
K-B2 = 27

Note the rigidity of the chain!
**HOLE LAYOUT: SOLO**

Drive mounting on the casement - main closing edge - inward opening windows


**24V**

<table>
<thead>
<tr>
<th>stroke 250</th>
<th>stroke 300/400</th>
<th>stroke 500/600</th>
<th>stroke 800</th>
<th>stroke 1000</th>
<th>stroke 1200</th>
<th>stroke 1500</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>516</td>
<td>592</td>
<td>694</td>
<td>795</td>
<td>897</td>
<td>999</td>
</tr>
<tr>
<td>B</td>
<td>452</td>
<td>528</td>
<td>630</td>
<td>731</td>
<td>833</td>
<td>935</td>
</tr>
<tr>
<td>C</td>
<td>263,5</td>
<td>339,5</td>
<td>441,5</td>
<td>542,5</td>
<td>644,5</td>
<td>746,5</td>
</tr>
</tbody>
</table>

**230V**

<table>
<thead>
<tr>
<th>stroke 250</th>
<th>stroke 300/400</th>
<th>stroke 500/600</th>
<th>stroke 800</th>
<th>stroke 1000</th>
<th>stroke 1200</th>
<th>stroke 1500</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>592</td>
<td>668</td>
<td>770</td>
<td>871</td>
<td>973</td>
<td>1075</td>
</tr>
<tr>
<td>B</td>
<td>528</td>
<td>604</td>
<td>706</td>
<td>807</td>
<td>909</td>
<td>1011</td>
</tr>
<tr>
<td>C</td>
<td>263,5</td>
<td>339,5</td>
<td>441,5</td>
<td>542,5</td>
<td>644,5</td>
<td>746,5</td>
</tr>
</tbody>
</table>

**Drive mounting on the frame / transom - main closing edge - outward opening windows**

Hole layout for the frame brackets K-C3 / K-E1 / K84-1 with casement bracket F49

**24V**

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HOLE LAYOUT: SOLO

Drive mounting on the frame / transom - main closing edge - outward opening windows

Hole layout for the frame brackets K-E1 / K-E2 with casement bracket F16-1 / F16 + F29-2

HOLE LAYOUT FOR FRAME BRACKETS AND CASEMENT BRACKETS

24V 230V

Drive mounting on the frame - main closing edge - outward opening windows

Hole layout for frame brackets K-87 with casement bracket F16 / F33
HOLE LAYOUT: SOLO

Drive mounting on the frame - main closing edge - inward opening windows

Hole layout for frame brackets K-D3 (K-C3 with casement bracket F44)

HOLE LAYOUT FOR FRAME BRACKETS AND CASEMENT BRACKETS

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Table for stroke 24V and 230V.
HOLE LAYOUT: TANDEM

Drive mounting on the casement - main closing edge - inward opening windows

HOLE LAYOUT FOR FRAME BRACKETS AND CASEMENT BRACKETS

24V  230V

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Drive mounting on the frame / transom - main closing edge - outward opening windows
Hole layout for the frame brackets K-C3 / K-E1 / K84-1 with casement bracket F49

HOLE LAYOUT FOR FRAME BRACKETS AND CASEMENT BRACKETS

24V  230V

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Assembly Instruction
KSA S12
HOLE LAYOUT: TANDEM

Drive mounting on the frame / transom - main closing edge - outward opening windows
Hole layout for the frame brackets K-E1 / K-E2 with casement bracket F16-1 / F16 + F29-2

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<tbody>
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Drive mounting on the frame - main closing edge - outward opening windows
Hole layout for frame brackets K-87 with casement bracket F16 / F33

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<td>D</td>
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Hole layout for frame brackets K-D3 (K-C3 with casement bracket F44)

**Drive mounting on the frame - main closing edge - inward opening windows**

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<tr>
<td>B 452</td>
<td>B 528</td>
</tr>
<tr>
<td>D 546</td>
<td>D 622</td>
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</table>
**INSTALLATION STEP 7: ASSEMBLY CASEMENT BRACKET**

- Determine fastenings.
- Produce drill holes with appropriate cross-section. For the mounting dimensions please refer to the above-mentioned hole layout drawings (INSTALLATION-STEP 4 - 6) or project-specific documents and drawings.

- Fit casement bracket Fxxx (M5).
  - Make sure it is parallel to casement edge. „Casement bracket“ center and „chain output“ must be in line.

- Carefully clear away drilling swarfs to prevent seals from being damaged. Avoid surface scratches, for example by using masking tape.

- Secure fasteners against loosening; i.e. by applying removable thread-locking compound such as “Loctite”.

---

*Secure fasteners against loosening; i.e. by applying removable thread-locking compound such as “Loctite”.*
**INSTALLATION STEP 8A:** **SWIVELING DRIVE MOUNTING**
- **ON THE CASEMENT**
- **- main closing edge or auxiliary closing edge**

- Produce drill holes with appropriate cross-section. For the mounting dimensions please refer to the above-mentioned hole layout drawings (**INSTALLATION-STEP 4 - 6**) or project-specific documents and drawings.
- Fit frame brackets **Kxxx** (**M5**).

![Diagram of cable routing](image)

- Attach drive to the frame brackets.
- Insert brass washers (2) and firmly tighten with countersunk screws **M8** (1). Drive should freely swivel.

![Diagram of drive attachment](image)

- Insert the Chain unlocking key (4) in the hole.
- Pull both chains out manually by the same distance (Installation step 3: "ADJUSTING THE INITIAL CHAIN TENSION AND SMOOTH RUNNING").
- Connect chain with casement bracket. Pass shaft screw **M6** through and tighten.

![Diagram of chain connection](image)

- Route cable on or in the casement.

**Cable on casement**
- Cable duct glued on (in addition secured with countersunk screws against breaking away).

**Cable crossover without protective cable hose**
- **Cable crossover with protective cable hose**
- **Cable in glazing bead**
- Drill hole in glazing bead (cable bushing protects against damage to cable).

**Connection cable routing on the casement:**
- The drive and its connection cable are swivelling. As a consequence, foresee cable routing with a loop.
- Cable must be protected against damage (shearing-off, kinking, splitting), i.e. by using bushings.

---

Upon removal of the glazing bead is the danger that the glass may fall.

---

Assembly Instruction
KSA S12

---

28
MONTAGE-SCHRITT 8B: SWIVELING DRIVE MOUNTING ON THE WINDOW FRAME OR TRANSOM - main closing edge - outward opening windows

- Produce drill holes with appropriate cross-section. For the mounting dimensions please refer to the above-mentioned hole layout drawings (INSTALLATION-STEP 4 - 6) or project-specific documents and drawings.
- Fit frame brackets Kxxx (M5).

Make sure they are parallel to casement edge.

- Attach drive to the frame brackets.
- Insert brass washers 2 and firmly tighten with countersunk screws M8 1. The drive should freely swivel between the frame brackets Kxxx.

Route cable on the frame or mullion/transom. The drive and its connection cable are swivelling. As a consequence, foresee cable routing with a loop. Cable must be protected against damage (shearing-off, kinking, splitting).

■ Insert the Chain unlocking key 4 in the hole.
■ Pull both chains out manually by the same distance (see „INSTALLATION-STEP 3“).
■ Connect chain with casement bracket. Pass shaft screw M6 through and tighten.

Note softlauf modus! (see INSTALLATION STEP 3: SOFT RUN MODE)
Check swiveling area (INSTALLATION STEP 12: SAFETY CHECK AND PERFORMING TEST RUN).
Ensure that drive and connection cable can swivel freely.
**Installation Step 8c:** Swivel Drive Mounting on the Window Frame - main closing edge or auxiliary closing edge - inward opening windows

- **Fasten frame bracket K-C3** with screws (M5).
  - Make sure they are parallel to casement edge.

- **Attach drive to the frame brackets K-C3**.
  - Secure the drive with screws.
  - Drive should freely swivel - between frame brackets K-C3.

- **Note**: If required, use washers corresponding to the used screws.

**Casement Bracket K-D3**

- **Casement Bracket F44**
- **1x baseplate**
- **1x countersunk screw M4x10**
- **1x cylinder head screw M6x35**

**Casement Bracket K-C3**

- **1x part left**
- **1x part right**

If required, use washers corresponding to the used screws.
- Screw the baseplate 4 from casement bracket F44 3 onto casement (M5). If necessary, use washers.

- Slide casement bracket F44 3 on the baseplate 4 and secure with screw 5.

- Connect control voltage (e.g. using a tester) and move out the chain approx. 100 mm.

  **NOTE** For multi-drive operation actuate all drives together.

- Secure chain in the casement bracket F44 3 with screw 6.

  **Note softlauf modus!** *(see INSTALLATION STEP 3: SOFT RUN MODE)*

  Check swiveling area *(INSTALLATION STEP 12: SAFETY CHECK AND PERFORMING TEST RUN)*.

  Ensure that drive and connection cable can swivel freely.
The housing of the chain drive is covered using the cover profile kit (e.g. in case of change in colour). In case of complete concealment (versions 2 and 3) the brackets are also partly covered and are hardly visible. Equally, it is possible to install the facing across the whole width of the window.

- Uniform appearance.
- Individual choice of colour (cover profile available in RAL colours).
- Adjustment to the frame dimensions, through the possibility of shortening the cover profile.
- Protection from dirt.

### Concealment options for single use

**Version 1**

<table>
<thead>
<tr>
<th>Stroke</th>
<th>Version</th>
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<th>B</th>
<th>C</th>
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### Version 2

**Complete concealment of the drive**

- Cover profile and installation kit

### Version 3

**Variable concealment (e.g. over the whole width of the window)**

- Cover profile and installation kit

### Table

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<tr>
<th>Stroke</th>
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<th>B</th>
<th>C</th>
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### Concealing the Drive

#### Concealment options for multiple use

<table>
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<th>Version 1</th>
<th>Concealment of the drive (e.g. due to colour change)</th>
<th>Completely visible brackets</th>
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<tbody>
<tr>
<td><strong>2x cover profile</strong></td>
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<table>
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<tr>
<th>Version 2</th>
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<th>Partially visible brackets</th>
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<tbody>
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<table>
<thead>
<tr>
<th>Version 3</th>
<th>Variable concealment (e.g. over the whole width of the window)</th>
<th>Partially visible brackets</th>
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</thead>
<tbody>
<tr>
<td><strong>1x cover profile und 1x installation kit</strong></td>
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#### Cover-profile

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<td><strong>2x cover profile</strong></td>
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<td>524310 L = 2,90 m (*)</td>
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<tr>
<td>524302 L = customized</td>
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</table>

**Application:** Cover profile for surface mounted drives KSA / KSA-Twin with frame bracket sets K-A1, K-B1, K-B2, K-C3, K-E1, K-E2, K84-1; Profile length adjustable to the length of the drives or of the casement.

**Material:** aluminium + plastic (grey)

**Feature / Equipment:** incl. mounting aid for cover profile shortening on the job site + mounting set.

(*) Length without cover caps)

#### Installation Kit for cover profile (grey end caps)

<table>
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<tr>
<td>524303</td>
<td>Color black</td>
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</table>

**Material:**

- aluminium, plastic (grey)

**Feature / Equipment:**

1. 2x end cap
2. 2x spacer
3. 4x stickers
4. 1x dummy plug

### Installation Kit

**Color: grey**

**Color: black**

---

*Assembly Instruction KSA S12*
Installing the cover profile

- Select the drive facing variant required.
- Determine the profile length. Please refer to the above tables in this chapter: „Concealing the drive“ or the project-specific planning documents for length dimensions.

- Mark the required length.
- Push the mounting aid (piece of drive housing profile) into the cover profile AP.

- Use a saw to shorten the cover profile AP to the required length.
- Deburr saw cut edge.

Ensure that you saw the profile perpendicular.

- Check the swivel area of the drive and if necessary cut out the cover profile AP in the area of the brackets.

- If necessary, paint the cover profile AP with the required colour.

Push on the cover profile AP so that it fits tightly. If necessary, remove the cover caps from the chain unlocking holes.

Version 1

- Push end caps 1 onto the spacers 2 so that they are flush.
- Glue stickers 3 on both sides in the cover profile.
- Remove the protective film.

- Push the spacers 2 together with the end caps into the profile from the front.
- Align so that they are flush.
- Press on all parts firmly in the area of the stickers 3.

- If necessary, feed the cable through the hole in the end cap or close off the hole with blind plugs 4.
Installation Step 10: Electric Connection

Make sure when establishing the connection that there is no voltage at the terminals! Unused wires must be safely insulated!

The running direction of the 24V-drive may be changed by interchanging (polarity reversal) the wires "BN – (brown)" - "BU – (blue)".

Wire colour coding

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<th>DIN IEC 757</th>
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</thead>
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</tr>
<tr>
<td>violet</td>
<td>VT</td>
</tr>
<tr>
<td>grey</td>
<td>GY</td>
</tr>
</tbody>
</table>

Direction of travel

Open  ▲  CLOSE  ▼

Polarity reversal

WH is used for communication, with synchronized multi-drive operation.

24 V DC control

Open  ▲  Close  ▼

L  BN  BK

BN – AK

BU – BN

BN – AK

BU – BN

24 V DC control from control unit

Open  ▲  Close  ▼

L  BN  BK

BN – AK

BU – BN

BN – AK

BU – BN

Only with factory programming or customer programming with UniPC USB interface.

WH is used for communication, with synchronized multi-drive operation.

Optional: 1 to 4 drives and max. 2 locking drives are possible.

Drives do not work, if the cable WH is not connected.
KSA-DRIVES (24V) with M-COM® Click

Multi-drive operation with M-COM® Click - series connection

**AUMÜLLER** chain drives have an integrated cable routing with connection sockets on both housing ends. This enables the connect multiple drives.

![Diagram of multi-drive operation with M-COM® Click - series connection](image)

A maximum of three individual drives in series connection possible. Configuration is done by M-COM® Click.

---

**KSA-DRIVES (24V) + Locking Drive with M-COM**

Multi-drive operation with M-COM - series connection

**AUMÜLLER** chain drives have an integrated cable routing with connection sockets on both housing ends. This enables the connect multiple drives.

![Diagram of multi-drive operation with M-COM - series connection](image)

A maximum of three individual drives in series connection possible. Configuration is done by M-COM.

---

**Installation: M-COM® Click in series connection**

![Diagram of installation: M-COM® Click in series connection](image)

1. Remove the filler plug with tongs
2. Push locking hook with a screwdriver inwards and depress simultaneously.

---

**Warning:**
- Tongs included in the scope of delivery.
- M-COM® Click
KSA-DIVES (24V / 230V) WITH M-COM® Click

Multi-drive operation with M-COM® Click - series connection

**AUMÜLLER** chain drives have an integrated cable routing with connection sockets on both housing ends. This enables the connect multiple drives with 1x drive 230 V and 1x drive 24V - configured with M-COM® Click.

**Individual configuration**

![Multi-drive operation with M-COM® Click - series connection diagram](image)

---

KSA-DIVES (24V/230V) + LOCKING DRIVE WITH M-COM

Multi-drive operation with M-COM and Locking Drive - star wiring

**Options:** Programmable special functions and sequence control with locking drive. In multi-drive systems can be used, up to four individual drives and two locking drives. Configuration is done by M-COM.

**Individual configuration**

![Multi-drive operation with M-COM and Locking Drive - star wiring diagram](image)

**BN** = brown
**BU** = blue
**WH** = white

---

Assembly Instruction
KSA S12
KSA-DIVES (24V) + Locking DRIVE with M-COM® Click

Multi-drive operation with M-COM® Click

WH is used for communication, with synchronized multi-drive operation.

Optional: 1 to 4 drives drives and max. 2 locking drives are possible.

KSA-DIVES (230V) + Locking DRIVE with M-COM® Click

Multi-drive operation with M-COM® Click

WH is used for communication, with synchronized multi-drive operation.

Optional: 1 to 4 drives drives and max. 2 locking drives are possible.
**KSA-DRIVES (230V) WITH M-COM® Click**

Multi-drive operation with M-COM® Click - star wiring

Drive 1
KSA (230V)

Drive 2
KSA (230V)

24V side
filler plug

230V side

AK

GN/YE

BK

BN

L-OPEN

L-CLOSE

WH

GY

BU

PE

N

Connection drives do not work, if not connected

WH is used for communication, with synchronized multi-drive operation.

Optional: 1 to 4 drives are possible.

**KSA-DRIVES (24V) WITH M-COM**

Multi-drive operation with M-COM

Drive 1
KSA (24V)

Drive 2
KSA (24V)

24 V DC control
from control unit

AK

AK

BH

BU

BN

M-COM

WH

Polarity reversal

24 V DC control

from control unit

Optional: 1 to 4 drives are possible.

WH is used for communication, with synchronized multi-drive operation.

WH connection no synchronous running, if not connected

Individual configuration
KSA-D\textsuperscript{R}IVE (230V) + \textbf{LOCKING DRIVE}

**Multi-drive operation (factory programming)**

<table>
<thead>
<tr>
<th>Connection assignment: FVM with AUMÜLLER-Click plug set</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>AUMÜLLER-Click plug set</strong> is included.</td>
</tr>
<tr>
<td><strong>Function</strong></td>
</tr>
<tr>
<td>OPEN / CLOSE</td>
</tr>
<tr>
<td>OPEN / CLOSE</td>
</tr>
<tr>
<td>Data</td>
</tr>
</tbody>
</table>

**Individual configuration**

**M-COM (Main control unit)**

- **Order number:** S24177
- **Application:** Configuration module for the automatic configuration and monitoring of max. 4 opening / 2 locking drives type S12 / S3 in multi-drive systems.
- **Rated voltage:** 24V DC +/- 20%, (max. 2 Vss)
- **Current consumption:** <12 mA
- **Drive type:** S12
- **Protection class:** IP30 rubber jacket
- **Ambient temperature:** 0 °C ... + 70 °C
- **Dimensions:** 45 x 17 x 6 mm
- **Connecting wires:** 3 wires 0,5 mm\(^2\) x 50 mm

**Feature / Equipment:**
- printed circuit board with connecting wires for integration in site-supplied junction box.

**M-COM\textsuperscript{®} Click (Main control unit)**

- **Order number:** S24167
- **Application:** Configuration module for the automatic configuration and monitoring of max. 4 opening / 2 locking drives type S12 / S3 in multi-drive systems.
- **Rated voltage:** 24V DC +/- 20%, (max. 2 Vss)
- **Current consumption:** <12 mA
- **Drive type:** S12
- **Protection class:** IP30
- **Ambient temperature:** 0 °C ... + 70 °C
- **Dimensions:** 40 x 26 x 15 mm
- **Connection:** for AUMÜLLER chain drives with AUMÜLLER-Click plug solution.

**Equipment:**
- Tongs for removing the M-COM\textsuperscript{®} Click

**Feature:**
- configured by simply plugging in the last drive of the multi-drive operation.
- Supply lines form the line voltage 24V or 230V possible, but can only be used on the 24V side.
## UniPC with configuration interface

<table>
<thead>
<tr>
<th>Order number:</th>
<th>524178</th>
</tr>
</thead>
<tbody>
<tr>
<td>Application:</td>
<td>Hard- and software for configuration of drives supplied by <strong>AUMÜLLER AUTOMATIC GmbH</strong></td>
</tr>
<tr>
<td><strong>Rated voltage:</strong></td>
<td>24V DC +/-20%</td>
</tr>
<tr>
<td><strong>Parameterizable drives:</strong></td>
<td>24V DC type S3, S12, S12 V.2</td>
</tr>
<tr>
<td><strong>Scope of delivery:</strong></td>
<td>230V AC type S12, S12 V.2</td>
</tr>
<tr>
<td><strong>Software</strong></td>
<td>UniPC (Downloadlink*), Interface “ParInt”, USB cable, connection cable</td>
</tr>
<tr>
<td><strong>Terminal:</strong></td>
<td><a href="http://www.aumuller-gmbh.de/Downloads">http://www.aumuller-gmbh.de/Downloads</a></td>
</tr>
</tbody>
</table>

*Any reconfiguration of a drive is entirely at the user's own risk and responsibility.*

### Features / Equipment:
- Power supply 24V DC is not included in the scope of delivery!
- Any extended settings require a software licence.

## Cable junction box (for renewal)

<table>
<thead>
<tr>
<th>Order number:</th>
<th>513344</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Application:</strong></td>
<td>to extend a drive cable</td>
</tr>
<tr>
<td><strong>Rated voltage:</strong></td>
<td>only for low voltage to max. 50V DC/AC</td>
</tr>
<tr>
<td><strong>Material:</strong></td>
<td>stainless steel (V2A)</td>
</tr>
<tr>
<td><strong>Protection class:</strong></td>
<td>IP 40</td>
</tr>
<tr>
<td><strong>Dimensions:</strong></td>
<td>25 x 27 x 150 mm</td>
</tr>
<tr>
<td><strong>Equipment:</strong></td>
<td>with cable gland (grey) including strain relief, with 2 loose ceramic terminals (bipolar).</td>
</tr>
</tbody>
</table>

## AUMÜLLER-Click plug solution

<table>
<thead>
<tr>
<th>Order number:</th>
<th>501250 - 1 m cable length - 24 V DC</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Application:</strong></td>
<td>Unitary plug-solution for all AUMÜLLER chain drives and AUMÜLLER folding arm drives</td>
</tr>
<tr>
<td><strong>Rated voltage:</strong></td>
<td>24V DC (+/- 20 %), max. 2 Vpp</td>
</tr>
<tr>
<td><strong>Connecting cable:</strong></td>
<td>non-halogen, grey 5 x 0,5 mm²</td>
</tr>
<tr>
<td><strong>Terminal:</strong></td>
<td>to 1,5 mm² - 5 pieces</td>
</tr>
</tbody>
</table>

- Flexible cable length
- Connect multiple drives in series connection
- Torsion-plug
- Locking hooks prevent withdrawal of the plug under tensile load
- Strain relief according DIN EN 60335-1 by screwing the housing halves

## AUMÜLLER-Click plug solution

<table>
<thead>
<tr>
<th>Order number:</th>
<th>501271 - 1 m cable length - 230 V AC</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Application:</strong></td>
<td>Unitary plug-solution for all AUMÜLLER chain drives and AUMÜLLER folding arm drives</td>
</tr>
<tr>
<td><strong>Rated voltage:</strong></td>
<td>230V AC (+/- 20 %)</td>
</tr>
<tr>
<td><strong>Connecting cable:</strong></td>
<td>non-halogen, grey 6 x 0,75 mm²</td>
</tr>
<tr>
<td><strong>Terminal:</strong></td>
<td>to 1,5 mm² - 6 pieces</td>
</tr>
</tbody>
</table>

- Flexible cable length
- Connect multiple drives in series connection
- Torsion-plug
- Locking hooks prevent withdrawal of the plug under tensile load
- Strain relief according DIN EN 60335-1 by screwing the housing halves
**AUMÜLLER-Click plug solution - SITE-SUPPLIED CUSTOMISED CONSTRUCTION**

The **AUMÜLLER-Click plug solution** enabling the use of site-supplied cable. It simplifies assembly and the electrical connection of the drives.

- Loosen the screws 2 and remove the housing cover 1.

![Diagram](image1)

**NOTE**
Locking hooks - at the housing cover 1 - prevent withdrawal of the plug under tensile load.

- On the underside of the plug housing 3 are two openings for releasing the locking hooks. Push locking hook with a screwdriver inwards - and depress simultaneously.

Openings for releasing the locking hooks

Push locking hook with a screwdriver inwards - and depress simultaneously

![Diagram](image2)

- Replace cable set - provided by the customer in place of connecting cable.
- Mount the housing cover 1 with the both screws 2.

Terminals 1 to 1.5 mm². The performances (especially the fire behavior) of locally provided cables, must be checked on own responsibility on compliance with the application-specific local regulations!

**NOTE**

Connection assignment

**24V**

<table>
<thead>
<tr>
<th>Function</th>
<th>Colour</th>
<th>DIN IEC 757</th>
</tr>
</thead>
<tbody>
<tr>
<td>OPEN / CLOSE</td>
<td>blue</td>
<td>BU</td>
</tr>
<tr>
<td>OPEN / CLOSE</td>
<td>brown</td>
<td>BN</td>
</tr>
<tr>
<td>Data</td>
<td>white</td>
<td>WH</td>
</tr>
<tr>
<td>Rel: NO</td>
<td>violet</td>
<td>VT</td>
</tr>
<tr>
<td>Rel: NO</td>
<td>green</td>
<td>GN</td>
</tr>
</tbody>
</table>

---

**230V**

<table>
<thead>
<tr>
<th>Function</th>
<th>Colour</th>
<th>DIN IEC 757</th>
</tr>
</thead>
<tbody>
<tr>
<td>L1 (OPEN)</td>
<td>brown</td>
<td>BN</td>
</tr>
<tr>
<td>L2 (CLOSE)</td>
<td>black</td>
<td>BK</td>
</tr>
<tr>
<td>N</td>
<td>blue</td>
<td>BU</td>
</tr>
<tr>
<td>PE</td>
<td>green/yellow</td>
<td>GN / YE</td>
</tr>
<tr>
<td>(*)</td>
<td>grey</td>
<td>GY</td>
</tr>
<tr>
<td>(*)</td>
<td>white</td>
<td>WH</td>
</tr>
</tbody>
</table>

(*) Either feedback contact (version „Z“) or constant control (synchronous control)
**Installation Step 11:**
**Supply Lines of Control Unit to the Drives**

Observe current regulations and guidelines e.g. DIN 4102-12 regarding the “Fire behavior of building materials-circuit integrity maintenance of electric cable systems” (E30, E60, E90) and the “Specimen Guideline on Conduits German designation - MLAR”, and also prescribed constructional regulations!

For safety reasons a cable of the next higher wire cross section should be selected.

**Installation Step 12:**
**Safety Check and Test run**

Check the mounted system for its safety; perform test run and commissioning.

**Safety test:**
- Connect operating voltage.
- Check fastening (frame brackets, casement brackets) for firm fit or tightening.

**Test run:**
- Visual inspection of casement movements.
- Stop immediately by malfunction!
- Pay attention to collision with facade construction and correct installation, if required.

**Risk evaluation:**

Before operating a power-operated window to which window drives were mounted, which were sold by the manufacturer as incomplete machines according to installation declaration, the possible risk to a hazard of persons must be determined, evaluated and minimized by taking appropriate technical measures in accordance with the Machinery Directive. Separate documents for performing a risk assessment can be downloaded from the homepage of **Firm Aumüller Automatic GmbH** (www.aumuller-gmbh.de).

---

**Formula to calculate the required wire cross-section of a supply line**

<table>
<thead>
<tr>
<th>Calculation example</th>
</tr>
</thead>
<tbody>
<tr>
<td>A ( \text{mm}^2 ) = ( \frac{\text{I}_A \ (\text{total}) \times L \ (\text{length supply line}) \times 2}{2 , \text{V} \ (\text{voltage drop}) \times 56 , \text{m} / (\Omega \times \text{mm}^2)} )</td>
</tr>
</tbody>
</table>

**Available data:**
- cut-off current per drive (i.e. 2 x 4.0A) from data sheet
- length to be bridged from the last window to the control unit (i.e. 10 meters)

\[ A = \frac{(2 \times 4.0A) \times 10m \times 2}{2.0V \times 56m / (\Omega \times \text{mm}^2)} \]

\[ A = 1.42 \text{mm}^2 \rightarrow 1.5 \text{mm}^2 \text{ chosen} \]

**Laying and connecting the drive cable**

- Avoid extreme temperature differences in the installation area (danger of condensation).
- Set clamping point close to window and ensure accessibility.
- Ensure expansion possibilities of the drive and the drive cable.
- Consider the cable length and the cross sections of the drives supply lines.

---

**Operation of the power-operated window**

When operating the power-operated window safety instructions must be observed, specifically those pertaining to commissioning, operation and maintenance.
## Help in case of Malfunctions, Repairs and Maintenance

Professional repair of a defect drive can only be performed at the manufacturer’s factory or manufacturer-certified specialist company. Unauthorized opening or manipulation of the drive terminates warranty.

1. Exchange defect drives or have them repaired by the manufacturer.
2. In case of problems during installation or normal operation the following table might be useful:

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible causes</th>
<th>Possible solutions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drive does not start</td>
<td>Duration of mains power supply too short</td>
<td>Adjust supply voltage as specified in the technical documentation</td>
</tr>
<tr>
<td></td>
<td>Drive run direction not correct</td>
<td>Check drive cables</td>
</tr>
<tr>
<td></td>
<td>Connecting cable not connected</td>
<td>Check all connection cables</td>
</tr>
<tr>
<td></td>
<td>Power supply / Control Unit voltage incorrect, too high or too low (see data sheet)</td>
<td>Check power supply unit and replace if necessary</td>
</tr>
<tr>
<td></td>
<td>No mains supply to power supply unit / Control Unit (no voltage)</td>
<td>Connect power supply</td>
</tr>
<tr>
<td></td>
<td>Drive has shut down on overload</td>
<td>First move drive in CLOSE position</td>
</tr>
<tr>
<td>Drive doesn’t start after having been in operation several times</td>
<td>Operating time has been exceeded, drive has been overheated</td>
<td>Wait until drive has cooled down and start again</td>
</tr>
<tr>
<td></td>
<td>See possible solutions above associated with “Drive doesn’t start”</td>
<td>See possible solutions associated with: “Drive doesn’t start”</td>
</tr>
<tr>
<td>Drive doesn’t close</td>
<td>Closing edge safety mechanism has been triggered</td>
<td>Release safety area for operation and reset closing edge safety mechanism</td>
</tr>
<tr>
<td></td>
<td>See possible solutions above associated with “Drive doesn’t start”</td>
<td>See possible solutions associated with: “Drive doesn’t start”</td>
</tr>
<tr>
<td>Drive travels uncontrolled in open and close direction</td>
<td>Residual ripple of power supply / control unit too high</td>
<td>Adjust drive voltage to the required value of drive. (values see data sheet of drive)</td>
</tr>
<tr>
<td></td>
<td>Fault in power supply unit / control unit</td>
<td>Check output voltage of power supply unit or control unit</td>
</tr>
<tr>
<td>Drive closes, but after about 10 mm the drive open</td>
<td>Close the window outside the 40 mm (Soft run mode).</td>
<td>Drive mounted so, that the closing process takes place within the 40 mm (e.g. use spacer under the casement bracket).</td>
</tr>
</tbody>
</table>

## Maintenance and Modification

To ensure continuous function and safety of the drive periodic maintenance by a specialist company is required at least once a year (as mandated by law for smoke and heat exhaust systems). Operational readiness must be checked regularly. Frequent inspection of the system for imbalance and signs of wear or damages of cables and fastening elements must be performed. During maintenance contaminations must be removed from the drive. Fastenings and clamping screws must be checked for tightness. Test runs during the opening and closing procedure of the devices must be performed.

The drive itself is maintenance-free. Defect devices may only be repaired in our factory. Only replacement parts of the manufacturer may be used. When the connection cable of this device is damaged it must be replaced by the manufacturer or his customer service or a similarly qualified person to avoid endangerment.

It is recommended to conclude a maintenance contract. A sample maintenance contract can be downloaded from the homepage of **Firm Aumüller Automatic GmbH** ([www.aumueller-gmbh.de](http://www.aumueller-gmbh.de)).

While cleaning the windows, drives may not have direct contact with water or cleaning agents. Drives must be protected from dirt and dust during the construction phase or renovations.

### Maintenance Process

1. Open or extend power-operated casement completely.
2. Completely disconnect the system from the mains and secure it against automatic or manual activation.
3. Check windows and fittings for damages.
4. Check all mechanical fastenings (if required, observe information on torques in installation instructions).
5. Check electric drives for damages and contaminations.
6. Check connecting cables (drive cable) for:
   - tightness of the cable screw
   - functionality of the strain relief
   - damages
7. Check the mobility of hinges and fittings and re-adjust or apply lubricant, e.g. silicone spray (observe the instructions of the manufacturer of this window system).
8. Check peripheral seal, remove contaminations or replace.
9. Perform cleaning to maintain functionality (e.g. clean extending elements of the drive, such as chains or spindles by damp wiping them with acid or lye-free agents and drying them and, if required, lubricate them with cleansing oil e.g., Ballistol).
10. Turn on operating voltage.
11. Open and close the power-operated window via the operating voltage (functional test).
12. If available, check and re-adjust protection systems of the safe guard fixture.
13. Check the intactness of the CE label at the power-operated system (e.g. RWA/Natural smoke and heat exhaust ventilators).
14. Check the intactness of warning instructions and labels at the respective drive.
15. Perform a risk assessment in accordance with Machinery Directive 2006 / 42 / EG, if required, e.g. after modifying the machine.
**DISMOUNTING**

The drives are demounted by reversing the steps, as for the installation. The adjustments are omitted.

1. Completely disconnect the system from the power supply before demounting a drive.
2. After demounting a drive the window must be secured against independent opening.

Dispose of parts according to the locally applicable legal provisions.

**DISPOSAL**

According to the European Directive 2012/19 / EU on Waste Electrical and Electronic Equipment (WEEE) and its transposition into national law, obsolete electrical appliances must be collected separately and sent for environmentally friendly recycling.

**LIABILITY**

We reserve the right to change or discontinue products at any time without prior notice. Illustrations are subject to change. Although we take every care to ensure accuracy, we cannot accept liability for the content of this document.

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**WARRANTY AND CUSTOMER SERVICE**

In principal apply our:

„General Terms for the Supply of Products and Services of the Electrical Industry (ZVEI)“.

The warranty corresponds with legal provisions and applies to the country in which the product has been acquired. The warranty includes material and manufacturing defects incurred during normal use.

The warranty period for delivered material is twelve months. Warranty and liability claims for personal injuries or material damages are excluded, if caused by one or more of the following:

- No proper incoming goods inspection.
- Improper use of the product.
- Improper installation, commissioning, operation, maintenance or repair of the product.
- Operating the product by defect and improper installed or not functioning safety and protection devices.
- Ignoring instructions and installation requirements in these instructions.
- Unauthorized constructional modifications at the product or accessories.
- Disaster situations due to effects of foreign bodies and Acts of God.
- Wear and tear.

Contact persons for possible warranty claims, for spare parts or accessories are the employees of the responsible branch office or the responsible person at **Firm Aumüller Automatik GmbH**.

Contact data are available at our homepage ([www.aumueller-gmbh.de](http://www.aumueller-gmbh.de))

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Assembly Instruction
KSA S12
CERTIFICATE AND DECLARATION OF CONFORMITY

We declare under our sole responsibility that the product described under "Data sheet" is in conformity with the following directives:

- 2014/30/EU 
  Directive relating to Electro-Magnetic Compatibility
- 2014/35/EU 
  Low voltage Directive

We further declare that the drive is an incomplete machine within the meaning of the European Machinery Directive (2006/45/EG).

Technical file and declaration at firm:

AUMÜLLER AUTOMATIC GmbH 
Gemeindewald 11 
D-86672 Thierhaupten

Ramona Meinzer 
Managing Director (Chairman)

NOTE:

The proof of the application of a quality management system is for company: AUMÜLLER AUTOMATIC GmbH according to the certification basis DIN EN 9001 as well the "Declaration of Incorporation and Conformity" can be accessed via the QR code or directly on our homepage: (www.aumueller-gmbh.de)

TRANSLATION OF THE ORIGINAL INSTRUCTIONS (GERMAN)

Important note:
We are aware of our responsibility, which is why we present life-supporting and value-preserving products with greatest possible conscientiousness. Although we make every effort to ensure that the data and information are as correct and up-to-date as possible, we still cannot guarantee that they are free from mistakes and errors.

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Basically the General Terms and Conditions of AUMÜLLER AUTOMATIC GmbH apply to all offers, supplies and services.

The publication of these assembly and commissioning instructions supersedes all previous editions.